Year: 2016 Make: Toyota

Model: Sienna XIe 3.5 L AWD 7 PSGR

VIN: 5TDDK3DC7GS143651

Engine: 6 Cylinder Transmission: 6ECTI

Exterior: Salsa Red Pearl (3Q3)

Interior: Chateau

#### **Exterior**

- Power Tilt / Slide MoonroofBlind Spot Monitor/Rr Cross Traff
- · Integrated Wide-Angle Fog Lights
- · Dual Pwr Sliding SideDoors &Pwr Liftgate
- · Projector-Beam Headlights w/Auto On/Off

#### Interior

- · 4.2" Color TFT Multi-Info Display Screen
- · 7" Hi-Res Touch-Screen,AM/FM/CD/USB/AUX, Bluetooth, SXM All Access 3-mo Trial, HD Radio & Integrated Backup Camera Display Scout GPS Link App · Smart Key System w/ Push Button
- · 3-Zone Auto A/C -Driver, Passenger, Rear

· Leather Trimmed Front Seats, 8-way Power Driver's Seat, 4-Way Pwr Psgr Seat, Removable Tip Up and Long Slide 2nd Row Captain's Chairs, 60/40 Split & Stow w/One-Motion Stow 3rd Row Seat

# Mechanical And Performance

- · Active Torque Control AWD System · 18" 10-spoke Aly Whls P235/55RF18
- · 6-Spd Electronically Controlled Auto Overdrive Trans. w/ Intelligence (ECT-
- · 3.5L DOHC 24-valve Dual VVT-i V6

### **Safety And Convenience**

- · 4 LATCH (Lower Anchor & Tethers for Children) Locations
- · 8 Airbags: Advanced Airbag System, Driver & Front Passenger Seat-Mounted Side, Driver Knee, Front Passenger Seat Cushion & 3-row Side Curtain Airbags
- Dr & Fr Psgr Active Headrests
  Star Safety System: Enhanced
  Vehicle Stability Control, Traction
  Control, Anti-Lock Brake System,
  Electronic Brake-Force Distribution,
  Brake Assist & Smart Stop Technology

CITY MPG



HIGHWAY MPG

23

\$715

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

## **INSTALLED OPTIONS**

[EX] Xle Navigation Package: Includes Rear Parking Assist Sonar, Driver Easy Speak, And Entune Premium Audio With Navigation And App Suite Includes The Entune Multimedia Bundle (7 Inch High Resolution Touch Screen With Split Screen Display, Am/Fm CD Player With Mp3/Wma Playback Capability, 6 Speakers, Auxiliary Audio Jack, Usb 2.0 Port With I Pod Connectivity And Control, Advanced Voice Recognition, Hands Free Phone Capability, Phone Book Access And Music Streaming Via Bluetooth Wireless Technology), Entune App Suite, HD Radio, HD Predictive Traffic And Doppler Weather Overlay, Am/Fm Cache Radio, Sirius XM All Access Radio With 3 Month Complimentary Trial, Gracenotes Album Cover Art, And Integrated Backup Camera Display

[FE] 50 State Emissions Original Shipping Charge \$0 \$995

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