

Year: 2023  
 Make: Land Rover  
 Model: Defender 110 S  
 VIN: SALEJ7EX5P2159119

Engine: I4  
 Transmission: Automatic  
 Exterior: Santorini Black Metallic (1AG)  
 Interior: Vintage Tan

**SAFETY**

- 3D Surround Camera Right Side Camera
- 3D Surround Camera Left Side Camera
- ClearSight Ground View Front Camera
- 3D Surround Camera Back-Up Camera
- Outboard Front Lap And Shoulder Safety Belts -inc: Rear Center 3 Point and Pretensioners
- Power Rear Child Safety Locks
- Airbag Occupancy Sensor
- Curtain 1st And 2nd Row Airbags
- Dual Stage Driver And Passenger Front Airbags
- Low Tire Pressure Warning
- Driver Monitoring-Alert
- Collision Mitigation-Front
- Aerial View Camera System
- Emergency Braking
- Blind Spot Assist Blind Spot
- 360 Parking Aid Front And Rear Parking Sensors
- Dual Stage Driver And Passenger Seat-Mounted Side Airbags
- Side Impact Beams

**INTERIOR**

- Air Filtration
- 6 12V DC Power Outlets
- Immobilizer
- Perimeter Alarm
- Front Center Armrest and Rear Center Armrest
- 2 Seatback Storage Pockets
- Manual Adjustable Rear Head Restraints
- Digital/Analog Appearance
- Outside Temp Gauge
- Redundant Digital Speedometer
- Driver Information Center
- Delayed Accessory Power
- Instrument Panel Bin, Driver / Passenger And Rear Door Bins
- Cargo Space Lights
- Folding Cargo Cover
- Cargo Area Concealed Storage
- Trunk/Hatch Auto-Latch
- Vinyl/Rubber Floor Trim
- Full Vinyl/Rubber Floor Covering
- Fade-To-Off Interior Lighting
- Front And Rear Map Lights
- Full Floor Console w/Covered Storage, Mini Overhead Console w/Storage and 6 12V DC Power Outlets
- Driver And Passenger Visor Vanity Mirrors w/Driver And Passenger Illumination
- Day-Night Auto-Dimming Rearview Mirror
- Leather/Metal-Look Gear Shifter Material
- Full Morzine Cloth Headliner
- Interior Trim -inc: Metal-Look Instrument Panel Insert, Metal-Look Door Panel Insert, Metal-Look Console Insert and Metal-Look Interior Accents
- Driver Foot Rest
- Illuminated Locking Glove Box
- HVAC -inc: Underseat Ducts and Console Ducts

- HomeLink Garage Door Transmitter
- Power Fuel Flap Locking Type
- Compass
- Rear Cupholder
- Front Cupholder
- Leather Steering Wheel

**ENTERTAINMENT**

- 2 LCD Monitors In The Front
- Real Time Traffic Information Real-Time Traffic Display
- Digital Signal Processor
- Window Grid Diversity Antenna
- Streaming Audio
- Radio w/Seek-Scan, Clock, Speed Compensated Volume Control, Steering Wheel Controls, Radio Data System, Weatherband and External Memory Control
- Radio: 400W 11 Speaker Meridian Sound System -inc: subwoofer, Bluetooth connectivity, voice control, Sirius XM satellite radio and HD radio, PIVI Pro, Android Auto, Apple CarPlay, wireless device charging, remote, connected navigation pro and online pack w/data plan

**EXTERIOR**

- Headlights-Automatic Highbeams
- LED Brakelights
- Perimeter/Approach Lights
- Rear Fog Lamps
- Roof Rack Rails Only
- Swing-Out Rear Cargo Access
- Black Grille
- Aluminum Panels
- Speed Sensitive Rain Detecting Variable Intermittent Wipers
- Deep Tinted Glass
- Fixed Rear Window w/Variable Intermittent Wiper and Defroster
- Black Power w/Tilt Down Heated Side Mirrors w/Driver Auto Dimming and Power Folding
- Body-Colored Door Handles
- Black Side Windows Trim
- Black Bodyside Cladding and Black Wheel Well Trim
- Body-Colored Rear Step Bumper w/Metal-Look Rub Strip/Fascia Accent and Black Bumper Insert
- Body-Colored Front Bumper w/Metal-Look Rub Strip/Fascia Accent and Black Bumper Insert
- Clearcoat Paint
- Aluminum Spare Wheel

**MECHANICAL**

- Cell Phone Pre-Wiring
- 4-Wheel Disc Brakes w/4-Wheel ABS, Front And Rear Vented Discs, Brake Assist, Hill Descent Control, Hill Hold Control and Electric Parking Brake
- Multi-Link Rear Suspension w/Coil Springs
- Short And Long Arm Front Suspension w/Coil Springs
- Permanent Locking Hubs
- Single Stainless Steel Exhaust
- 23.8 Gal. Fuel Tank
- Electric Power-Assist Speed-Sensing Steering
- Front And Rear Anti-Roll Bars
- Gas-Pressurized Shock Absorbers
- Towing Equipment -inc: Trailer Sway Control
- Battery w/Run Down Protection
- Full-Time Four-Wheel Drive
- Electronic Transfer Case
- GVWR: 6,485 lbs
- 4.1 Axle Ratio

**CITY MPG**

**17**



**HIGHWAY MPG**

**20**

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

**New**

<b>MSRP</b>	<b>\$58,300.00</b>
<b>INSTALLED OPTIONS</b>	
[031RF] Wheels: 20" Gloss Black Finish Style 6011	\$1,800
<ul style="list-style-type: none"> <li>• 6 spoke</li> <li>• Tires: 20" All-Season</li> </ul>	
[1AG] Santorini Black Metallic	\$710
[303CK] Vintage Tan/Ebony, Windsor Leather Seats	\$750
[028MC] 20" Full Size Spare Wheel	\$100
[041CZ] Opening Panoramic Sunroof	\$1,800
[064AP] Fog Lights	\$200
[032MB] Black Exterior Pack	\$650
<ul style="list-style-type: none"> <li>• gloss black fender vents</li> <li>• Narvik black hood checkerplate and gloss black Defender script</li> <li>• Gloss Black Front Grille</li> </ul>	
[032CG] Extended Leather Upgrade	\$1,500
[300WD] 14 Way Climate Front Row Seats	\$950
<ul style="list-style-type: none"> <li>• 4 way manual headrests</li> </ul>	
[DF003] Wheel Protection Pack	\$210
<ul style="list-style-type: none"> <li>• silver wheel locks and valve caps</li> </ul>	
[LRX95] Emergency Pack	\$70
[DFN01] Premium Interior Protection & Storage Pack (5 Seat)	\$650
<ul style="list-style-type: none"> <li>• deep-sided rubber mats</li> <li>• loadspace rubber mat</li> <li>• cargo carrier and sunshade</li> </ul>	
[188HD] Ebony Morzine Headlining	\$400
[LRH99] Handover Pack	\$25
[LRX92] Basic Rear Seat Convenience Pack	\$250
Original Shipping Charge	\$1,475
<b>RETAIL PRICE (ORIGINALLY NEW)</b>	<b>\$69,840.00</b>

**Audi Exchange**

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