Year: 2023 Make: Land Rover Model: Defender 110 S VIN: SALEJ7EX5P2159119 Engine: 14

Transmission: Automatic

Exterior: Santorini Black Metallic (1AG)

Interior: Vintage Tan

#### **SAFETY**

- 3D Surround Camera Right Side Camera
- 3D Surround Camera Left Side Camera
- ClearSight Ground View Front Camera 3D Surround Camera Back-Up Camera
- Outboard Front Lap And Shoulder Safety Belts -inc: Rear Center 3 Point and Pretensioners
- Power Rear Child Safety Locks
- Airbag Occupancy Sensor
- Curtain 1st And 2nd Row Airbags
- Dual Stage Driver And Passenger Front
- Low Tire Pressure Warning
- Driver Monitoring-Alert
- Collision Mitigation-Front Aerial View Camera System
- **Emergency Braking**
- Blind Spot Assist Blind Spot
- 360 Parking Aid Front And Rear Parking
- Dual Stage Driver And Passenger Seat-Mounted Side Airbags
- Side Impact Beams

#### INTERIOR

- Air Filtration
- 6 12V DC Power Outlets
- Immobilizer
- Perimeter Alarm
- · Front Center Armrest and Rear Center Armrest
- 2 Seatback Storage Pockets Manual Adjustable Rear Head Restraints Digital/Analog Appearance
- Outside Temp Gauge
- Redundant Digital Speedometer
- **Driver Information Center**
- Delayed Accessory Power
- Instrument Panel Bin, Driver / Passenger And Rear Door Bins
- Cargo Space Lights
- Folding Cargo Cover
- Cargo Area Concealed Storage
- Trunk/Hatch Auto-Latch Vinyl/Rubber Floor Trim
- Full Vinvl/Rubber Floor Covering
- Fade-To-Off Interior Lighting
- Front And Rear Map Lights
- Full Floor Console w/Covered Storage, Mini Overhead Console w/Storage and 6 12V DC Power Outlets
- Driver And Passenger Visor Vanity Mirrors w/Driver And Passenger Illumination
- Day-Night Auto-Dimming Rearview Mirror
- Leather/Metal-Look Gear Shifter Material
- Full Morzine Cloth Headliner
- · Interior Trim -inc: Metal-Look Instrument Panel Insert. Metal-Look Door Panel Insert. Metal-Look Console Insert and Metal-Look Interior Accents
- Driver Foot Rest
- Illuminated Locking Glove Box
- HVAC -inc: Underseat Ducts and Console Ducts

- HomeLink Garage Door Transmitter
- Power Fuel Flap Locking Type
- Compass
- Rear Cupholder
- Front Cupholder
- · Leather Steering Wheel

#### **ENTERTAINMENT**

- · 2 LCD Monitors In The Front
- · Real Time Traffic Information Real-Time Traffic Display
- Digital Signal Processor
- Window Grid Diversity Antenna
- Streaming Audio
- Radio w/Seek-Scan, Clock, Speed Compensated Volume Control, Steering Wheel Controls, Radio Data System, Weatherband and External Memory Control

Radio: 400W 11 Speaker Meridian Sound System -inc: subwoofer, Bluetooth connectivity, voice control, Sirius XM satellite radio and HD radio, PIVI Pro. Android Auto. Apple CarPlay, wireless device charging, remote, connected navigation pro and online pack w/data plan

#### **EXTERIOR**

- Headlights-Automatic Highbeams
- LED Brakelights
- Perimeter/Approach Lights
- Rear Fog Lamps
- Roof Rack Rails Only
- Swing-Out Rear Cargo Access
- Black Grille
- Aluminum Panels
- Speed Sensitive Rain Detecting Variable Intermittent Wipers
- Deep Tinted Glass
- Fixed Rear Window w/Variable Intermittent Wiper and Defroster
- Black Power w/Tilt Down Heated Side Mirrors w/Driver Auto Dimming and Power Folding
- Body-Colored Door Handles
- Black Side Windows Trim
- · Black Bodyside Cladding and Black Wheel Well Trim Body-Colored Rear Step Bumper w/Metal-
- Look Rub Strip/Fascia Accent and Black Bumper Insert · Body-Colored Front Bumper w/Metal-Look
- Rub Strip/Fascia Accent and Black Bumper Insert
- Clearcoat Paint
- · Aluminum Spare Wheel

#### **MECHANICAL**

- · Cell Phone Pre-Wiring
- · 4-Wheel Disc Brakes w/4-Wheel ABS, Front And Rear Vented Discs, Brake Assist, Hill Descent Control, Hill Hold Control and Electric Parking Brake
- · Multi-Link Rear Suspension w/Coil Springs
- Short And Long Arm Front Suspension w/Coil Springs
- Permanent Locking Hubs
- Single Stainless Steel Exhaust
- 23.8 Gal. Fuel Tank
- Electric Power-Assist Speed-Sensing Steering
- · Front And Rear Anti-Roll Bars
- Gas-Pressurized Shock Absorbers
- Towing Equipment -inc: Trailer Sway Control
- Battery w/Run Down Protection
- Full-Time Four-Wheel Drive
- **Electronic Transfer Case**
- · GVWR: 6,485 lbs
- · 4.1 Axle Ratio

# **CITY MPG**



#### HIGHWAY MPG

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

### New

MSRP	\$58,300.00
INSTALLED OPTIONS	
[031RF] Wheels: 20" Gloss Black Finish	\$1,800
Style 6011	
<ul><li>6 spoke</li><li>Tires: 20" All-Season</li></ul>	
[1AG] Santorini Black Metallic	\$710
[303CK] Vintage Tan/Ebony, Windsor	\$750
Leather Seats	7.23
[028MC] 20" Full Size Spare Wheel	\$100
[041CZ] Opening Panoramic Sunroof	\$1,800
[064AP] Fog Lights	\$200
[032MB] Black Exterior Pack	\$650
gloss black fender vents     Narvik black hood checkerplate and gloss black Defender script     Gloss Black Front Grille	
[032CG] Extended Leather Upgrade	\$1,500
[300WD] 14 Way Climate Front Row	\$950
<mark>Seats</mark>	
4 way manual headrests	+210
[DF003] Wheel Protection Pack	\$210
<ul> <li>silver wheel locks and valve caps</li> <li>[LRX95] Emergency Pack</li> </ul>	\$70
[DFN01] Premium Interior Protection &	\$650
Storage Pack (5 Seat)	φοσο
<ul><li>deep-sided rubber mats</li><li>loadspace rubber mat</li></ul>	
<ul> <li>cargo carrier and sunshade</li> <li>[188HD] Ebony Morzine Headlining</li> </ul>	\$400
[LRH99] Handover Pack	\$25
[LRX92] Basic Rear Seat Convenience	\$250
Pack	,
Original Shipping Charge	\$1,475
RETAIL PRICE (ORIGINALLY NEW)	\$69,840.00

## **Audi Exchange**

audiexchange.com 847-432-5020