#### **Safety And Convenience**

 Star Safety System <sup>™</sup> -- includes Enhanced Vehicle Stability Control , Traction Control , Anti-lock Brake System , Electronic Brake-force Distribution , Brake Assist and Smart Stop Technology ®

• ToyotaCare featuring a no cost maintenance plan with roadside assistance

· Vehicle Proximity Notification System

• Driver and front passenger active headrests

• Driver and front passenger seatmounted side airbags, driver knee airbag, and front and rear side curtain airbags

· Tire Pressure Monitor System

• Driver and front passenger Advanced Airbag System

Engine immobilizer

· LATCH includes lower anchors on outboard rear seats and tether

anchors on all rear seats

· Hill Start Assist Control

#### **Mechanical And Performance**

· 34.2

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· Sequential multi-point EFI with Electronic Throttle Control System with intelligence

· Front-Wheel Drive

• Electronically controlled Continuously Variable Transmission

· 1.8-Liter Aluminum 4-cylinder DOHC 16-Valve with Variable Valve Timing with intelligence, EV /ECO/POWER Modes; 95 hp @ 5200 rpm, 105 lb.-ft. @ 4000 rpm

 Independent MacPherson strut front suspension with stabilizer bar; torsion beam rear suspension

 Advanced Technology Partial Zero Emission Vehicle

· Electric Power Steering ; power-

assisted rack-and-pinion

• Power-assisted ventilated front disc brakes; solid rear disc with integrated regenerative braking and Star Safety System<sup>™</sup>

· 13.0:1

#### Interior

· Smart Key System on driver's door with Push Button Start and remote illuminated entry

 Display Audio — includes 6.1-in. touch-screen, AM/FM CD player, six speakers, auxiliary audio jack, USB port, vehicle information, hands-free phone capability and music streaming via Bluetooth® wireless technology  Fabric-trimmed front seats; 6-way adjustable driver's seat; 4-way adjustable front passenger seat
 Tilt/telescopic steering wheel with audio, climate, Multi-Information
 Display and Bluetooth® hands-free phone controls

- Power door locks
- · Cargo area tonneau cover
- Two front 12V auxiliary power outlets
  Center console with armrest and

storage compartment

- · Cargo area under-floor storage and
- side-panel storage
- · Touch Tracer Display
- Rear dome light and cargo area light
  Automatic climate control with dust

and pollen filtration mode · Multi-Information Display with fuel consumption history, average fuel economy, distance to empty, average speed, trip distance, energy monitor, Hybrid System Indicator and ECO Savings Record

 Power windows with auto up/down
 Two front and two rear cup holders; two front bottle holders

- · Cruise control
- Dual glove compartment
- Digital instrumentation with speedometer, fuel gauge, odometer, current fuel economy, shift position indicator and EV /ECO/POWER Mode indicators

 $\cdot$  60/40 split fold-down rear seats with center armrest

#### Exterior

 $\cdot$  Projector-beam halogen headlights with auto-off feature

- $\cdot$  15-in. 5-spoke alloy wheels with full
- wheel covers and P195/65R15 tires • Heated power outside mirrors with
- folding feature
- Rear spoiler
- · LED Daytime Running Lights with on/off feature
- $\cdot$  Intermittent rear window wiper
- · LED tail and stop lights

#### Engine: 1.8L 4-Cyl. Gas/Electric Hybrid Engine Transmission: ECVT Exterior: Blizzard Pearl (070) Interior: Fabric In Dark Gray



Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

### New

MSRP	\$24,200.00
INSTALLED OPTIONS	
[BC] Back Up Monitor	\$0
[9H] Cargo Organizer	\$49
[FE] 50 State Emissions	\$0
[PC] Special Color	\$395
[CF] Carpet Floor Mats & Cargo Mat	\$225
Original Shipping Charge	\$835
<b>RETAIL PRICE (ORIGINALLY NEW</b>	) \$25,704.00

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