Year: 2014 Make: Toyota Model: Sienna Xle 3.5 L FWD 8 PSGR VIN: 5TDYK3DC4ES524310

## **Safety And Convenience**

Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-lock Brake System, Electronic Brake-force Distribution. Brake Assist & Smart Stop Technology

3-point Seatbelts w/ALR & ELR Pass Belts

· Fr Seatbelt Pretensioners/Force Limiters

· Dr & Fr Pass: Active Headrests, Advanced Airbag System, Seatmounted Side Airbags and 3-row Side Curtain Airbags

Driver's Knee Airbag · Energy Absorbing Collapsible Str

Column Reinforced Steel Unitized Body

LATCH(Lwr Anchor & Tethers for Children) for Outboard 2nd Row &

3rd Row Ctr Seats · Child-protector Sliding Door Locks

### **Mechanical And** Performance

· 3.5L DOHC 24-valve Dual VVT-i V6 · 6-Spd Electronically Controlled Auto Overdrive Trans. w/ Intelligence (ECT-i)

· Electric Power Steering

 Power-assisted Front & Rear Disc Brakes w/ Star Safety System · 17" 7-spoke Aly Whis w/P235/60R17 Tires

## Interior

· Cruise Control and Eco Driving Indicator

· 3.5-inch Multi-info Disp w/Backup Camera

· Leather 8-way Pwr Dr Captain's Chair; 4-Way Power Pass Captain's Chair

· Heated Front Seats w/ Adj Temp Control

· Removable 2nd-Row Captain's Chairs with Stowable Ctr Seat, Tip Up and Long Slide

· Leatherette 60/40 Split & Stow 3rd RowTM

· Tri Zone Climate Control w/Individual **Temperature Settings & Rear Control** Panel

· AM/FM/MP3 CD Player,6 Spkrs,SXM w/90-day Trial, Aux Audio Jack, USB Port, Auto Sound Leveling, Bluetooth Wireless.

· Power Windows w/Auto Up/Down

#### Exterior

- · Dual Pwr Sliding Side Doors & Pwr Liftgte
- · Power Tilt/Slide Moonroof

Engine: 6 Cylinder Transmission: 6ECTI Exterior: Silver Sky Metallic (1D6) Interior: Light Gray





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Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

# New

MSRP INSTALLED OPTIONS	\$33,645.00
[1D6] Silver SKY Metallic	\$0
[LA14] Light Gray, Leather Seat Material	\$0
[NY] XIe Navigation Package W/Entune	\$1,735
[NONRD2] Radio: Navigation W/Entune	included
[FE] 50 State Emissions	\$0
Original Shipping Charge	\$885
<b>RETAIL PRICE (ORIGINALLY NEW)</b>	\$36,265.00

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