Year: 2018 Make: Buick Model: Encore FWD 4dr Preferred VIN: KL4CJASB1JB513997

#### MECHANICAL

- Keyless start, push button
- Axle, 3.53 final drive ratio
- Drivetrain, front-wheel drive Alternator, 130 amps
- Suspension, Ride and Handling
- Steering, power, variable effort, electric Capless Fuel Fill
- Exhaust system, rear exit
- Exhaust tip, styled stainless-steel
- Mechanical jack

#### EXTERIOR

- Wheels, 18" machined-face alloy with Light Argent Metallic pockets • Tires, P215/55R18 all-season, blackwall
- · Tire, compact spare 16" , located under
- cargo floor Luggage rack, side rails, roof-mounted
- · Fascias, front and rear accent color includes
- rocker moldings
- Headlamps, halogen
- Lamp, center high-mounted stop/brake Glass, acoustic, laminated windshield
- Glass, deep-tinted Windshield, solar absorbing

Mirrors, outside heated power-adjustable, body-color, manual-folding with turn signal indicators

- Door handles, body-color with chrome strips Wipers, front intermittent with pulse
- washers Wiper, rear intermittent
- Vehicle protection, corrosion preventative

### **ENTERTAINMENT**

Audio system, Buick Infotainment System AM/FM stereo, SiriusXM with 8" diagonal Color Touch Screen, includes 2 USB ports, Bluetooth streaming for audio and select phones and Phone Integration for Apple CarPlay and Android Auto capability for compatible phone

Audio system feature, 6-speaker system SiriusXM Satellite Radio is standard on nearly all 2017 GM models. Enjoy a 3-month All Access trial subscription with over 150 channels including commercial-free music, plus sports, news and entertainment. Plus listening on the app and online is included, so you'll hear the best SiriusXM has to offer, anywhere life takes you. Welcome to the world of SiriusXM.

Bluetooth for phone and music personal cell phone connectivity to vehicle audio system, phonebook access, voice recognition for audio, phone, phonebook and music selection, Pandora and Stitcher Smartphone compatible, SiriusXM weather and data services, and software Bluetooth and Smartphone interface upgradeable · Buick 4G LTE and available built-in Wi-Fi hotspot offers a fast and reliable Internet connection for up to 7 devices; includes data trial for 1 month or 3GB ; EFFECTIVE WITH RETAIL SALES STARTING 5/1/2018. Antenna, roof-mounted

#### INTERIOR

- Seats, front bucket
- Assist handle, rear

QuietTuning Buick exclusive process that consists of acoustically enhanced windshield and side glass, along with numerous noise canceling acoustic treatments to reduce, block and absorb noise and vibration to create a quiet interior cabin

- · Noise control system, active noise
- cancellation
- Seat adjuster, driver 6-way power with manual recline and power lumbar adjustment • Seat adjuster, front passenger 2-way manual
- Seatback, passenger flat-folding
- Storage, front passenger underseat
- Seat, rear 60/40 split-bench, folding Headrests, 2-way adjustable, up/down
- Floor mats, color-keyed and carpeted front

- Engine: 4 Cylinder Engine Transmission: 6-SPEED AUTOMATIC, ELECTRONICALLY-CONTROLLED WITH OVER... Exterior: Summit White (GAZ) Interior: Shale
- Floor mats, color-keyed and carpeted rear **CITY MPG** Door sill plate cover, front Steering column, tilt and telescopic,
- adjustable
- Steering wheel, leather-wrapped 3-spoke, color-keyed with theft-deterrent locking feature Steering wheel controls, mounted audio and phone interface controls
- Driver Information Center enhanced, 4.2"
- multi-color display, includes tachometer, speedometer, trip odometer, fuel level, coolant temperature, oil life monitor, battery and compass
- Instrumentation, outside temperature
- display, located on audio system Oil life monitoring system
- Window, power with driver Express-Up/Down Window, power with front passenger Express-
- Down Windows, power, rear with Express-Down
- Door locks, power with lockout protection
- Keyless Open, includes extended range
- Remote Keyless Entry
- Cruise control, electronic with set and resume speed Theft-deterrent system, immobilizer, vehicle. PASS-Key III
- Theft-deterrent system, electrical.
- unauthorized entry
- Air conditioning, single-zone manual
- Air filter, particle Defogger, rear-window, electric
- Shift knob, satin silver and chrome Glovebox, dual
- Mirror, inside rearview manual day/night with tilt
- Visors, driver and front passenger illuminated vanity mirrors, covered
- Lighting, interior, dimming instrument panel cluster
- Lighting, interior, overhead courtesy lamp
   Lighting, interior, rear cargo compartment
- lamp
- Cargo storage, tray under rear floor Cargo cover, rear, stowable and removable

#### SAFFTY

Brakes, 4-wheel antilock, 4-wheel disc

StabiliTrak, stability control system Daytime Running Lamps, separate cavity,

I FD

• Air bags, frontal and knee for driver and front passenger, side-impact seat-mounted and roof rail for front and rear outboard seating positions

Air bag, Passenger Sensing System, sensor indicator inflatable restraint, front passenger/child presence detector

Safety belt, 3-point, driver with load limiter, height adjustable

Safety belt, 3-point, front passenger with load

limiter, height adjustable · Safety belts, 3-point rear, all seating positions Restraint provisions, child, Isofix 2 point only, point/latch includes 3 top tether points
 OnStar and Buick connected services capable: EFFECTIVE WITH RETAIL SALES

STARTING 5/1/2018.

Buick Connected Access with 10 years of standard connectivity which enables services such as, Vehicle Diagnostics, Dealer Maintenance Notification. Buick Smart Driver Marketplace and more; EFFECTIVE WITH SALES

- STARTING 5/1/2018. Rear Vision Camera
- Door locks, child security rear, manual
- Tire Pressure Monitoring System, manual learn

Horn, dual note tone

MSRP \$24,400.00 **INSTALLED OPTIONS** [YF5] Emissions, California State \$0 Requirements [NC7] Emissions Override, Federal \$0 [1SB] Preferred Equipment Group \$0 Standard Equipment [GAZ] Summit White \$0 (CM5) Black Carbon Metallic lower exterior accent colorPaint code W700S. [CM5] Black Carbon Metallic Lower included

### **Exterior Accent Color** [AFO] Shale, Cloth With Leatherette Seat \$0

Trim	
<ul> <li>Ebony accents</li> </ul>	
[VK3] License Plate Bracket, Front	\$0
Original Shipping Charge	\$995

#### **RETAIL PRICE (ORIGINALLY NEW)** \$25.395.00

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HIGHWAY MPG

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Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

## New