### **Safety And Convenience**

- Hill Start Assist Control
- Child-protector rear door locks
- Tire Pressure Monitor System Driver and front passenger seatbelt
- pretensioners with force limiters
- Driver and front passenger Whiplash-Injury-
- Lessening seats
- Driver and front passenger seatbelt warning system Trailer-Sway Control
- Engine immobilizer
- Driver-side Emergency Locking Retractor
- and Automatic/Emergency Locking Retractor on all passenger belts
- Driver and front passenger Advanced Airbag System; driver knee airbag; front passenger seat-cushion airbag; driver and front passenger seat-mounted side airbags; and front- and second-row Roll-sensing Side Curtain Airbags
- 3-point seatbelts in all seating positions, with adjustable front seatbelt anchors LATCH includes lower anchors and tether anchors on outboard second-row seats Star Safety System <sup>™</sup> — includes Enhanced Vehicle Stability Control , Traction Control , Anti-lock Brake System , Electronic Brake-force Distribution , Brake Assist and Smart Chen Zerbanderu<sup>®</sup> Stop Technology®

#### **Mechanical And Performance**

- Dynamic Torque-Control AWD
- 34 8 Electric Power Steering ; power-assisted
- rack-and-pinion
- Heavy-duty battery, heavy-duty starter, heavy-duty heater and cold weather engine coolant
- Electronic, with Toyota Direct Ignition Power-assisted ventilated front disc brakes, solid rear disc brakes and Star Safety
- vstem™
- Unitized body
- Ultra Low Emission Vehicle II
- Independent MacPherson strut front suspension with stabilizer bar and hydraulic
- shock absorbers; double-wishbone rear
- suspension with coil springs, trailing arms, stabilizer bar and hydraulic shock absorbers 2.5-Liter 4-Cylinder DOHC 16-Valve with Dual WT-i, 176 hp @ 6000 rpm/172 lb.ft. @
- 4100 rpm
- 6-speed Electronically Controlled automatic Transmission with intelligence

### Interior

Fabric-trimmed 6-way adjustable driver's seat with sport bolsters and seatback pocket; 4-way adjustable front passenger seat with sport bolsters and seatback pocket

• Fabric-trimmed 60/40 split, reclining, fold-flat second-row seat with center armrest Remote keyless entry system

 Entune<sup>™</sup> Audio Plus with Connected Navigation App — includes the Entune<sup>™</sup> Multimedia Bundle , Scout® GPS Link App, Siri® Eyes Free, SiriusXM® Satellite Radio with 3-month complimentary SiriusXM All Access trial, HD Radio<sup>™</sup>, HD traffic and weather in major metro areas, and integrated backup camera display • 4.2-in. TFT Multi-Information Display with

audio, customizable settings, odometer, outside temperature, clock, fuel economy and trip information, fuel economy history, current/average fuel economy, distance to empty, cruising range, average speed, trip distance with timer, compass and warning messages

Day/night rearview mirror

Center armrest with console storage box

### ECO and Sport Modes

- Power door locks with shift-linked automatic lock/unlock feature
- vith audio, Multi-Information Display, voice recognition and Bluetooth® hands-free phone controls
- · Dual sun visors with vanity mirrors and
- extenders Three front 12V power outlets
- Overhead console with integrated sunglasses
- holder Power windows with driver auto un/down with
- jam protection Cruise control
- Dual zone automatic climate control with air
- filter · Door panel storage pockets
- Illuminated entry system
- Backup camera with projected path Eight cup/bottle holders

### Exterior

- · Dynamic Torque-Control AWD
- 17-in. 5-spoke alloy wheels with P225/65R17 tires
- Color-keyed heated power outside mirrors,
- blind spot mirrors, turn signal indicators and folding feature Halogen projector-beam headlights with auto-
- off feature Halogen Daytime Running Lights
- Color-keyed outside door handles
- Rear window defogger with timer
- Color-keyed rear spoiler
- Roof rails
- Color-keyed roof-mounted shark-fin antenna Height-adjustable power liftgate with jam protection
- Acoustic noise-reducing front windshield
- Power tilt/slide moonroof with sunshade Front and rear silver-painted bumper garnish
- Washer-linked variable intermittent windshield wiper and intermittent rear window wiper
- Front and rear silver-painted skid plate
- Privacy glass on rear side, quarter and liftgate windows
- · Front bumper integrated fog lights

Engine: 2.5L 4-Cyl. Engine Transmission: 6AT Exterior: Hot Lava (4R8) Interior: Black Fabric

> **CITY MPG** 22



Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

# New

MSRP	\$27,670.00
INSTALLED OPTIONS	
[TC] Tonneau Cover	\$90
[Q2] Protection Package	\$528
<ul> <li>inc: Door Edge Guards</li> <li>Mudguards</li> <li>Body Side Molding</li> <li>Alloy Wheel Locks</li> </ul>	
[CF] Carpet Floor Mats & Carpet Cargo	\$225
Mat	
[3T] Roof Rack Cross Bars	\$315
[DK] Preferred Owner's Portfolio	\$0
[EE] Entune <sup>™</sup> Premium Audio With Integrated Navigation And App Suite	\$525
[FE] 50 State Emissions	\$0
Original Shipping Charge	\$995
<b>RETAIL PRICE (ORIGINALLY NEW)</b>	\$30,348.00

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