### Safety And Convenience

Toyota Safety Sense<sup>™</sup> 2.0 - Pre-Collision System with Pedestrian Detection with lowlight pedestrian detection and daytime bicyclist detection, Lane Departure Alert with Steering Assist and Road Edge Detection with Sway Warning System, Automatic High Beams , Road Sign Assist , Lane Tracing Assist , and Full-Speed Range Dynamic Radar Cruise Control

 Front and rear energy-absorbing crumple zones with side-impact door beams 3-point seatbelts for all seating positions; driver-side Emergency Locking Retractor and Automatic/Emergency Locking

Retractor on all passenger belts Child-protector rear door locks

LATCH includes lower anchors on

outboard rear seats and tether anchors on all rear seats

· Energy-absorbing collapsible steering

- column
- Engine immobilizer

Head-impact protection structure Hill Start Assist Control

- High-tensile-strength steel body panels
- Tire Pressure Monitor System

Adjustable front shoulder anchors, driver and front passenger seatbelt pretensioners with force limiters

Star Safety System<sup>™</sup>—includes Vehicle

Dynamics Integrated Management Vehicle Stability Control , Traction Control , Anti-lock Brake System , Electronic Brakeforce Distribution , Brake Assist and Smart Stop Technology®

Driver and front passenger Whiplash-Injury-Lessening seats

Electric Parking Brake

Eight airbags —includes driver and front passenger Advanced Airbag System, driver and front passenger seat-mounted side airbags, driver knee airbag, passenger seat cushion airbag, and front and rear side curtain airbags

#### **Mechanical And Performance**

Continuously Variable Transmission with intelligence and Shift Mode

· 1.8-Liter 4-Cylinder DOHC 16-Valve with Dual Variable Valve Timing with intelligence ; 139 hp @ 6100 rpm; 126 lb.-ft. @ 3900 rpm

Ultra Low Emission Vehicle II

· Electric Power Steering ; power-assisted rack-and-pinion

Front-Wheel Drive

· Independent MacPherson strut front suspension with stabilizer bar: multi-link rear suspension with rear stabilizer bar Power-assisted ventilated 10.8-in. front disc brakes; solid 10.2-in. rear disc brakes with electronically controlled braking system, and Star Safety System Unitized body

#### Interior

Premium fabric-trimmed 6-way adjustable driver's seat and 4-way adjustable front passenger seat with seatback pocket Multi-function in-key remote keyless entry system with lock, unlock, panic and trunkrelease functions and remote illuminated entry

· Tilt/telescopic 3-spoke steering wheel with audio, Multi-Information Display, Bluetooth® hands-free phone, voicecommand, Dynamic Radar Cruise Control, Lane Departure Alert with Steering Assist controls

Premium instrumentation cluster with speedometer and tachometer, coolant temperature, 4.2-in. color TFT Multi-Information Display with customizable settings, odometer, tripmeters, outside temperature, current/average fuel economy, cruising range, average speed, elapsed time, shift-position indicator; TPMS. ECO Mode indicator, one-touch 3-blink lane change turn signal indicator, and warning messages

· Automatic climate control with dust and pollen filter and push-button controls Front and console USB 2.0 ports

Metallic interior trim with chrome interior door handles and color-keyed door panel piping

- Two front and two rear cup holders
- 60/40 split fold-down rear seat with center armrest and two cup holders
- · One 12V auxiliary power outlet
- Driver's and front passenger sun visors with illuminated vanity mirrors
- Overhead console with maplights

Front and rear power windows with one-

- touch auto up/down
- Front- and rear-door storage pockets
- Passenger-side glove compartment
- Day/night rearview mirror
- Digital clock
- Rear window defogger with timer
- Integrated backup camera with projected path
- · Power door locks with automatic locking feature

· Soft-touch center console with storage compartment

#### Exterior

- 16-in. wide-vent steel wheels and
- P205/55R16 tires
- · LED headlights
- Color-keyed heated power outside mirrors
- LED Daytime Running Lights
- Black front grille with sport mesh insert
- Color-keyed outside door handles
- Variable intermittent windshield wipers

#### antenna

Engine: 1.8-Liter 4-Cylinder Transmission: Continuously Variable Transmission with intelligence and Shift Mode ... Exterior: Super White (040) Interior: All Black Fabric



Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

## New

MSRP	\$20,050.00
INSTALLED OPTIONS	
[EF] Rear Bumper Protector (TMS	) \$79
[FE] 50 State Emissions	\$0
[CF] Carpet Mat Package	\$249
[DK] Preferred Owner's Portfolio	\$0
Original Shipping Charge	\$995
RETAIL PRICE (ORIGINALLY N	<b>EW)</b> \$21,373.00

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# Post Oak Toyota

www.postoaktovota.com

· Color-keyed roof-mounted shark-fin

LED tail and stoplights