



# 2016 NISSAN SENTRA

## 1.8 S CVT



Scan QR code for general model information & options

### Your Upgrade Awaits

#### Standard Equipment Included at No Extra Charge

#### MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine  
Xtronic CVT®  
(Continuously Variable Transmission)  
Eco & Sport Drive Modes  
Front & Rear Stabilizer Bars  
Power-Assisted Vented Front Disc / Rear Drum Brakes  
16" Steel Wheels w/ Full Wheel Covers

#### SAFETY & SECURITY

Driver & Front Passenger, Side-Impact, & Curtain Air Bags  
Lower Anchors and Tethers for CHILDREN (LATCH)  
Anti-Lock Braking System (ABS)  
Traction Control System (TCS)  
Vehicle Dynamic Control (VDC)  
Electronic Brake force Distribution (EBD)  
Tire Pressure Monitoring System (TPMS)  
Nissan Vehicle Immobilizer System

#### COMFORT & CONVENIENCE

Air Conditioning w/ in-Cabin Microfilter  
6-Way Adjustable Driver's Seat  
Power Windows w/ Driver's One-Touch Auto Up/Down Feature  
Power Door Locks w/ Auto-Locking Feature  
Remote Keyless Entry  
AM/FM/CD/USB Audio System w/ 4 Speakers  
Illuminated Steering Wheel Audio Controls  
Bluetooth® Hands-free Phone System  
Cruise Control w/ Illuminated Controls  
60/40 Split Fold-Down Rear Seats

#### EXTERIOR

Halogen Smart Auto Headlights  
Dual Body-Color Power Outside Mirrors

Manufacturer's Suggested Retail Base Price: \$17,630.00

Options Included by Manufacturer  
CARPETED FLOOR MATS AND TRUNK MAT 180.00

DESTINATION CHARGES 835.00

Total\* \$18,645.00

### EPA DOT Fuel Economy and Environment Gasoline Vehicle

**Fuel Economy** MIDSIZE CARS range from 13 to 114 MPG. The best vehicle rates 119 MPGe.

**32 MPG** combined city/hwy  
**29 MPG** city  
**38 MPG** highway

**3.1** gallons per 100 miles

**You save \$2,000** in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel COST \$1,400**

**Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)**

1 8 10 Best Best

This vehicle emits 278 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 25 MPG and costs \$9,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.00 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

### fuelconomy.gov

Calculate personalized estimates and compare vehicles



### GOVERNMENT 5-STAR SAFETY RATINGS DELIVERY

**Overall Vehicle Score** ★★★★★  
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver Passenger ★★★★★  
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat Rear seat ★★★★★  
Based on the risk of injury in a side impact.

**Rollover** ★★★★★  
Based on the risk of rollover in a single-vehicle crash.

**VEHICLE COLORS:**  
EXT: GUN METALLIC  
INT: CHARCOAL

**FINAL ASSEMBLY POINT:**  
AGUAS (ABV.) MEX

**TRANSPORT METHOD:**  
TRUCK

**DEALER:**  
AUTOCOM NISSAN EAST BAY  
2085 WAYNE AVE  
SAN LEANDRO CA  
94577

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.  
Source: National Highway Traffic Safety Administration (NHTSA)  
[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

This Vehicle qualifies for Nissan's **Security+Plus Extended Protection Plan**  
The only service agreement backed by Nissan Extended Services North America!  
Ask your dealer for details, or call 1-800-NISSAN-1 for more information

THIS VEHICLE IS EQUIPPED WITH BUMPERS THAT CAN WITHSTAND AN IMPACT OF 2.5 MILES PER HOUR WITH NO DAMAGE TO THE VEHICLE'S BODY AND SAFETY SYSTEMS, ALTHOUGH THE BUMPER AND RELATED COMPONENTS MAY SUSTAIN DAMAGE. THE BUMPER SYSTEM ON THIS VEHICLE CONFORMS TO THE CURRENT FEDERAL BUMPER STANDARD OF 2.5 MILES PER HOUR.

**DROP SHIP:**  
PO#: 11953106  
HERTZ CORPORATION  
3202 N HARBOR DRIVE  
SAN DIEGO CA  
92101

VIN: 3N1AB7AP2GY290814  
EMS: CALIFORNIA EMISSIONS  
MDL: 12016-290814 KAD-G  
OPT: A-L92C01

20160525230842AS441

\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

