Year: 2014 Make: Toyota Model: Sienna Le 3.5 L FWD 8 PSGR VIN: 5TDKK3DC2ES503364

#### **Safety And Convenience**

Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-lock Brake System, Electronic Brake-force Distribution. Brake Assist & Smart Stop Technology

· 3-point Seatbelts w/ALR & ELR Pass Belts

· Fr Seatbelt Pretensioners/Force Limiters

· Dr & Fr Pass: Active Headrests, Advanced Airbag System, Seatmounted Side Airbags and 3-row Side Curtain Airbags

Driver's Knee Airbag · Energy Absorbing Collapsible Str Column

Reinforced Steel Unitized Body LATCH(Lwr Anchor & Tethers for Children) for Outboard 2nd Row &

3rd Row Ctr Seats

· Child-protector Sliding Door Locks

#### **Mechanical And** Performance

· 3.5L DOHC 24-valve Dual VVT-i V6 · 6-Spd Electronically Controlled Auto Overdrive Trans. w/ Intelligence (ECT-i)

· Electric Power Steering

 Power-assisted Front & Rear Disc Brakes w/ Star Safety System · 17" 5-spoke Aly Whis w/P235/60R17 Tires

### Interior

· Cruise Control and Eco Driving Indicator

· 3.5-inch Multi-info Disp w/Backup Camera

· Easy Clean Fabric 8-way Pwr Dr Captain's Chair w/ Pwr Lumbar; 4-way Front Pass Captain's Chair

· Removable Easy Clean 2nd-Row Captain's Chairs w/Stowable Ctr Seat, Tip Up and Long Slide

· 60/40 Split & Stow 3rd RowTM

w/One-motion

Exterior

· Tri Zone Cli Cntrl w/Indi Temp Settings

· AM/FM/MP3 CD Player,6 Spkrs,SXM w/90-day Trial. Aux Audio lack. USB Port, Auto Sound Leveling, Bluetooth Wireless

· Power Windows w/Auto Up/Down

· Dual Power Sliding Side Doors

· Privacy Glass on Rear Side Windows

Transmission: 6ECTI Exterior: Silver Sky Metallic (1D6) Interior: Light Gray

Engine: 6 Cylinder



Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

## **INSTALLED OPTIONS**

[PN] Alarm & Immobilizer Anti Theft System	\$220
[3T] Roof Rack Cross Bars	\$185
[CF] Carpet Floor Mats/Door Sill Protector	\$330
[FE] 50 State Emissions	\$0
[FE] 50 State Emissions Original Shipping Charge	\$885

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