2020 / 9502A IS 300 4-DR SDN DESCRIPTION EXUS **EMINENT WHITE PEARL** COLOR JTHAA1D26L5108972 VIN TAHARA, AICHI, JAPAN FINAL ASSEMBLY POINT EXPERIENCE AMAZING

Delivered by Truck to: JIM FALK LEXUS OF **BEVERLY HILLS** 9701 WILSHIRE BLVD **BEVERLY HILLS CA90212**

STANDARD EQUIPMENT & INSTALLED OPTIONS

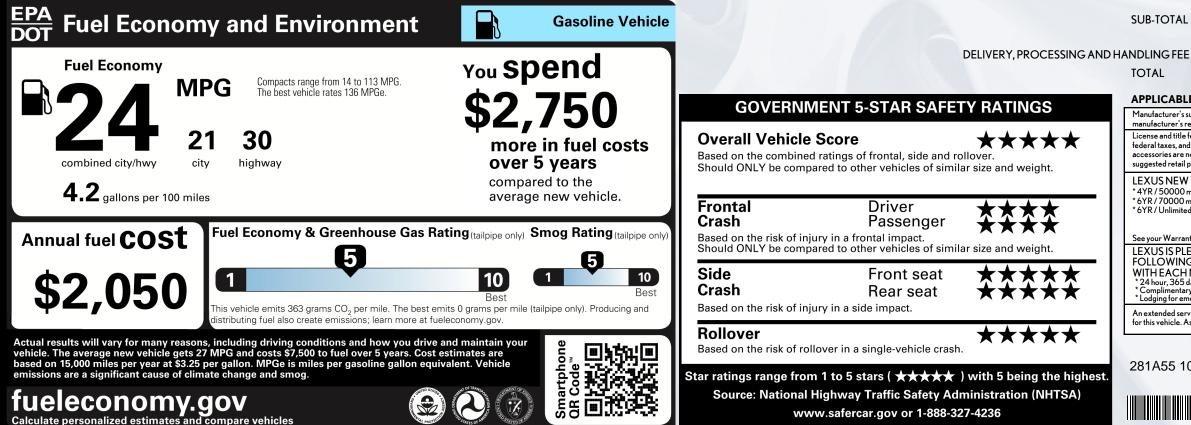
STANDARD FEATURES

- * 2.0-Liter Turbocharged 4-Cyl. Engine With 241HP
- * 8-speed Automatic Transmission
- * Rear Wheel Drive
- * Drive Mode Select (ECO, Normal, Sport & Snow)
- * Steering Wheel Mounted Paddle Shifters
- * 17-in Split 5-Spoke Alloy Wheels
- * Lexus Safety System+, Pre-Collision System (PCS) w/Pedestrian Detection, High Speed-Dynamic Radar Cruise Control; Lane Departure Alert w/Steerin Assist & Intelligent High Beam Headlamps
- * SmartAccess with Push-Button Start/Stop
- Backup Camera
- * Auto On/Off LED Low and High Beam Headlamps with Daytime Running Lights (DRL)
- * Lexus Enform Safety Connect & Service Connect (Included for the First 10 years of ownership)
- * Lexus Multimedia System with 7.0 in Color Display, 10-Speaker Lexus Premium Sound System
- * Lexus Enform Remote (1-Year Trial Included) with Smart Watch & Alexa Skill integration
- * Sirius XM Satellite Radio (3-Month Trial)

- * 10-Way Power Driver's Seat (Incl 2-Way Lumbar) and 8-Way Power Passenger's Seat
- * Dual-Zone Automatic Climate Control
- * One-Touch Open/Close Pwr Tilt-and-Slide Moonroof * Rear View Mirror- Auto Dimming, HomeLink Garage
- Door Opener
- * First Aid Kit

MANUFACTURER'S SUGGESTED RETAIL PRICE

- ** Blind Spot Monitor w/Rear Cross-Traffic Alert (Includes Blind Spot Monitor Complimentary Credit of \$600)
- * Carpet Floor Mats ot Original - Copy
 - Created on 2020-10-08 04:47:07 (UTC)



\$38,560.00

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SUB-TOTAL

\$38,560.00

1.025.00 \$39.585.00

APPLICABLE FEDERAL TAXES NOT INCLUDED

Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service License and title fees, state, local and applicable federal taxes, and dealer installed options and accessories are not included in the manufacturer's suggested retail price

LEXUS NEW VEHICLE LIMITED WARRANTY * 4YR / 50000 mile basic coverage * 6YR / 70000 mile powertrain coverage * 6YR / Unlimited mile corrosion perforation warranty

See your Warranty and Services Guide for details LEXUS IS PLEASED TO OFFER THE FOLLOWING OWNER SUPPORT PACKAGE WITH EACH NEW LEXUS * 24 hour, 365 day/yr. roadside assistance plan * Complimentary 1st and 2nd scheduled maintenance services * Lodging for emergency breakdown 100 miles from home An extended service contact may be available

for this vehicle. Ask dealer for details

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