

2016 NISSAN SENTRA 1.8 S CVT



model information & options

Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE 1.8-Liter DOHC 4-Cylinder Engine

Xtronic CVT® (Continuously Variable Transmission) Eco & Sport Drive Modes Front & Rear Stabilizer Bars Power-Assisted Vented Front Disc / Rear Drum Brakes 16" Steel Wheels w/ Full Wheel Covers

SAFETY & SECURITY

Driver & Front Passenger, Side-Impact, & Curtain Air Bags Lower Anchors and Tethers for CHildren (LATCH) Anti-Lock Braking System (ABS)
Traction Control System (TCS) Vehicle Dynamic Control (VDC) Electronic Brake force Distribution (EBD) Tire Pressure Monitoring System (TPMS) Nissan Vehicle Immobilizer System

COMFORT & CONVENIENCE

Air Conditioning w/ in-Cabin Microfilter 6-Way Adjustable Driver's Seat Power Windows w/ Driver's One-Touch Auto Up/Down Feature Power Door Locks w/ Auto-Locking Feature Remote Keyless Entry AM/FM/CD/USB Audio System w/ 4 Speakers Illuminated Steering Wheel Audio Controls Bluetooth® Hands-free Phone System Cruise Control w/ Illuminated Controls 60/40 Split Fold-Down Rear Seats

FXTERIOR

Halogen Smart Auto Headlights
Dual Body-Color Power Outside Mirrors

Manufacturer's Suggested Retail Base Price:

\$17,630.00

835.00

Options Included by Manufacturer CARPETED FLOOR MATS AND TRUNK MAT 180.00

DESTINATION CHARGES

\$18,645.00 Total*

MIDSIZE CARS range from 13 to 114 **Fuel Economy** MPG. The best vehicle rates 119 MPGe. MPG

3.1 gallons per 100 miles

Fuel Economy and Environment

Gasoline Vehicle

You **Save**

in fuel costs over 5 years compared to the

average new vehicle.

Annual fuel COST

Fuel Economy & Greenhouse Gas Rating(tailpipe only) Smog Rating (tailpipe only





This vehicle emits 278 grams CO, per mile. The best emits 0 grams per mile (tailpipe only). Producing and

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 25 MPG and costs \$9,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.00 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov Calculate personalized estimates and compare vehicles









GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

**** Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver **** ****

Passenger Crash Based on the risk of injury in a frontal impact Should ONLY be compared to other vehicles of similar size and weight

Side Front seat **** Crash Rear seat **** Based on the risk of injury in a side impact.

Rollover **** Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (****) with 5 being the highest Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's

Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

DELIVERY

VEHICLE COLORS: **EXT:**SUPER BLACK INT: CHARCOAL

FINAL ASSEMBLY POINT: AGUAS(ABV.)MEX

TRANSPORT METHOD: TRUCK

DEALER:

ALAN JAY NISSAN 1700 FLARE ROAD SEBRING FL 33870

DROP SHIP:

PO#: 13324851 HERTZ CORPORATION 16070 CHAMBERLAIN PKWY FT MYERS FL 33913

VIN: 3N1AB7AP9GY231291 **EMS**:50 STATE EMISSIONS

MDL:12016-231291 KH3-G OPT: A-L92C03

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*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

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