Year: 2017 Make: Tovota Model: Sienna Ltd 3.5 L FWD 7 PSGR VIN: 5TDYZ3DC6HS854580

#### **Safety And Convenience**

Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-Lock Brake System, Electronic Brake-Force Distribution. Brake Assist & Smart Stop Technology

Driver & Fr Passenger Active Headrests

· Advanced Airbag System: Driver & Front Passenger Seat-Mounted Side, Driver Knee, Front Passenger Seat Cushion & 3-row Side Curtain Airbags Safety Connect: Front & Rr Parking Sonar

· 4 LATCH (Lower Anchor & Tethers for Children) locations

#### **Mechanical And** Performance

· 3.5L V6 DOHC 24-valve D-4S Injection with Dual VVT-i

· Direct Shift 8-Speed Automatic

Transmission with Intelligence (ECT-i) 18" Alloy Wheels with P235/55R18

Tires

#### Interior

· Premium Leather Trimmed Front Seats, 8-Way Power Driver's Seat, 4-Way Power Passenger Seat, Removable Long Slide 2nd-Row Lounge Seat

Power-Folding 3rd Row Seat

3-Zone Automatic Climate Control: Driver, Passenger and Rear Zones · Smart Key System with Push Button Start

- · Driver Easy Speak
- · Heated Leather-Trimmed Steering Wheel
- · 7" Hi-Res Touch-

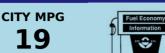
Screen.AM/FM/CD/USB/AUX Bluetooth. SXM All Access 3-mo Trial, HD Radio, Navigation w/Entune App Suite, 10 JBL Speakers including Subwoofer · 4.2" Color TFT Multi-Info Display Screen

#### Exterior

· Projector-Beam Headlights w/Auto On/Off · Dual Moonroof · Power Folding Heated Auto-Dimming Side Mirrors with Puddle lights

· Blind Spot Monitor/Rr Cross Traff Alert

Engine: 6 Cylinder Transmission: 8ECTI Exterior: Blizzard Pearl (070) Interior: Brown





27

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

### **INSTALLED OPTIONS**

[LT] Limited Package	\$0
<ul> <li>3500LB towing package</li> <li>[CF] Carpet Floor Mats &amp; Door Sill</li> </ul>	\$330
Protectors	
[DK] Preferred Owner's Portfolio	\$0
[FE] 50 State Emissions	\$0
[PC] Special Color	\$395
Original Shipping Charge	\$995

## Get more information on your smartphone:



# **Premium Autos**

www.premiumautosinc.com 951-384-2436