



DESC.: **SIENNA XLE 3.5L** **AWD 7 PSGR**
VIN: **5TDDZ3DC1JS191830**
YR/MDL: 2018/5376A
CLR: **MIDNIGHT BLACK METAL/ASH** (0218/14)
FINAL ASSEMBLY POINT: **PRINCETON, INDIANA, U.S.A.**

GOVERNMENT 5-STAR SAFETY RATINGS

This vehicle has not been rated by the government for overall vehicle score, frontal crash, side crash or rollover risk.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
Source: National Highway Traffic Safety Administration (NHTSA)
www.safercar.gov or 1-888-327-4236

STANDARD EQUIPMENT

- MECHANICAL & PERFORMANCE**
- 3.5L V6 DOHC 24-valve D-4S Injection
 - with Dual VVT-i
 - Direct Shift 8-Speed Automatic
 - Transmission with Intelligence (ECT-i)
 - 18" Alloy Wheels with P235/55RF18 tires
 - Active Torque Control AWD system
- SAFETY & CONVENIENCE**
- Toyota Safety Sense (TM) P (TSS-P): Pre-Collision System w/Pedestrian Detection (PCS w/PD), Lane Departure Alert (LDA), w/Steering Assist (SA), Auto High Beams (AHB), and Dynamic Radar Cruise Control (DRCC)
 - Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-Lock Brake System, Electronic Brake-Force Distribution, Brake Assist & Smart Stop Technology
 - 4 LATCH locations: 2 in 2nd row and 2 in 3rd row
- EXTERIOR**
- Projector-Beam Headlights w/Auto On/Off
 - Dual Pwr Sliding Side Doors & Pwr Liftgate
 - Integrated Wide-Angle Fog Lights
 - Blind Spot Monitor/Rr Cross Traff Alert
 - Power Tilt / Slide Moonroof
- INTERIOR**
- Leather Trimmed Front Seats, 8-Way Power Driver's Seat, 4-Way Pwr Psgr Seat, Removable Tip Up and Long Slide 2nd Row Captain's Chairs
 - Leatherette 60/40 Split and Stow 3rd Row Seat with One-Motion Stow
 - 3-Zone Automatic Climate Control: Driver, Passenger and Rear zones
 - Smart Key System with Push Button Start
 - Entune 3.0 Audio Plus w/Connected Navigation Scout• GPS Link App, 7" Hi-Res Touch-Screen, AM/FM/CD/USB/AUX, Bluetooth, Sirius XM 3 Month Trial, HD Radio & Integrated Backup Camera Display
 - 4.2" Color TFT Multi-Info Display Screen
 - ***Full Tank of Gas***

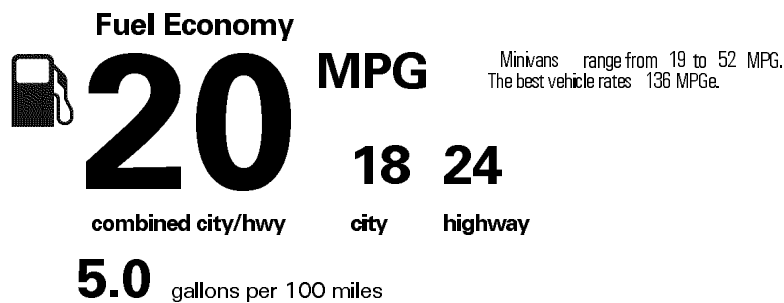
MANUFACTURER'S SUGGESTED RETAIL PRICE **\$39,420.00**

OPTIONAL EQUIPMENT

FE	50 State Emissions	
EX	XLE Navigation Package:	1,310.00
	Includes Driver Easy Speak, and Entune Premium Audio with Navigation and App Suite - Includes The Entune Multimedia Bundle (7 Inch High Resolution Touch-Screen with Split Screen Display, AM/FM CD Player with MP3/WMA Playback Capability, Auxiliary Audio Jack, USB 2.0 Port with iPod Connectivity and Control, Advanced Voice Recognition, Hands-Free Phone Capability, Phone Book Access and Music Streaming Via Bluetooth Wireless Technology), Entune App Suite, HD Radio, HD Predictive Traffic and Doppler Weather Overlay, AM/FM Cache radio, SiriusXM All Access Radio with 3-month Complimentary Trial, Gracenotes Album Cover Art, Integrated Backup Camera Display and Rear Parking Sonar	
CF.	Carpet Floor Mats/Door Sill Protector	330.00
DK.	Preferred Owner's Portfolio	
MF.	Mudguards	149.00

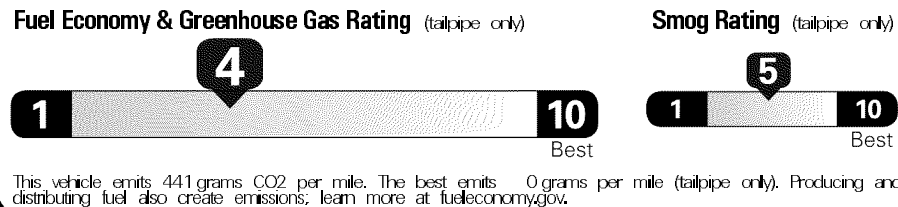
EPA DOT Fuel Economy and Environment

Gasoline Vehicle



You spend
\$ 2,250
more in fuel costs
over 5 years
compared to the
average new vehicle.

Annual fuel cost
\$ 1,800



Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov

Calculate personalized estimates and compare vehicles



TOTAL **\$42,204.00**

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle. Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Delivered by Truck to: 14044
TOYOTA OF DES MOINES
1650 SE 37TH STREET
GRIMES IA50111

