



DESC.: **HIGHLANDER XLE-L4T FWD**  
 VIN: **5TDKDRAH8PS042784**  
 YR/MDL: 2023/6951E  
 CLR: MIDNIGHT BLACK METAL/EB40 (0218/40)  
 FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

**STANDARD EQUIPMENT**

UNLESS REPLACED BY OPTIONAL EQUIPMENT

- MECHANICAL & PERFORMANCE**  
 - 2.4L 4-cyl Turbo Engine; 8 Speed Auto  
 - 5,000-lb Tow Capacity
- SAFETY & CONVENIENCE**  
 - Toyota Safety Sense 2.5+: Pre-Collision Sys w/Pedestrian Detection, Full-Speed Range Dynamic Radar Cruise Control, Lane Departure Alert w/Steering Assist, Lane Tracing Assist, Automatic High Beams, Road Sign Assist  
 - Blind Spot Monitor w/Rear Cross Traffic Alert  
 - Star Safety System  
 - Connected Services Capable. 4G Network Dependent. See Toyota.com for Details.  
 - LATCH-Lower Anchor & Tether for Children
- EXTERIOR**  
 - 18-in. Alloy Wheels  
 - LED Headlights, Taillights, Fog Lights  
 - Heated Power Outside Mirrors  
 - Power Liftgate  
 - Power Tilt/Slide Moonroof w/Sunshade
- INTERIOR**  
 - 8-in. Toyota Audio Multimedia w/6-Speakers, Wireless Apple CarPlay & Android Auto Compatibility  
 - SiriusXM w/3-Month Platinum Plan Trial  
 - Seating for 7; SofTex-Trimmed Seats  
 - Heated & Power Front Seats  
 - 3rd Row 60/40 Split Fold-Flat Seats  
 - Integrated 2nd Row Window Sunshades  
 - 3-Zone Auto Climate Control  
 - Wireless Smartphone Charger  
 - Auto-Dimming Mirror w/Garage Door Opener  
 - 14 Cup/Bottle Holders  
 - Lighted Vanity Mirrors  
 - 7-in. Color LCD Multi-Info Display  
 - For Full Product Details, Please Visit Toyota.com/Highlander  
 \*\*\*Full Tank of Gas\*\*\*

BASE MANUFACTURER'S SUGGESTED RETAIL PRICE **\$42,020.00**

- OPTIONAL EQUIPMENT**
- FE 50 State Emissions  
 BS Seating for 8; 2nd Row 60/40 Bench Seat  
 EE 12.3-in. Toyota Audio Multimedia w/6-Speakers. 735.00  
 See toyota.com/audio-multimedia for details.

**SOUTHEAST TOYOTA DISTRIBUTORS, LLC**  
 MANUFACTURER'S SUGGESTED RETAIL PRICE<sup>†</sup> **\$ 42,755.00**

**DISTRIBUTOR'S OPTIONS**

XY900	TOYOGUARD Platinum Includes: 2 Oil and Filter Changes at any Toyota Dealer Four Tire Rotations Roadside and Rental Car Assistance Exterior Paint Sealant and Interior Protector	699.00
LS100	SmartLED Ambient Lighting App Controlled Fiber Optics with Custom Color Changing Interior Lighting	399.00
PF100	Clear Paint Protection - Door Package Includes coverage on: Door Cups Door Edge Guards Rear Bumper	249.00
CY200	Phone Cable Charge Package Contents: 1-Apple Lightning to USB-A Cable - 3' 1-Apple Lightning to USB-C Cable - 3' 1-USB-C to USB-A Cable - 3' 1-USB-C to USB-C Cable - 3'	73.00
FP600	SET Digital Portfolio Includes: Certified Technician 46 Point Quality Inspection Digital Picture Asset Program	0.00

**GOVERNMENT 5-STAR SAFETY RATINGS**

**Overall Vehicle Score** ★★★★★

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver ★★★★★ Passenger ★★★★★

Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat ★★★★★ Rear seat ★★★★★

Based on the risk of injury in a side impact.

**Rollover** ★★★★★

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)

www.safercar.gov or 1-888-327-4236

**EPA DOT Fuel Economy and Environment**

**Gasoline Vehicle**

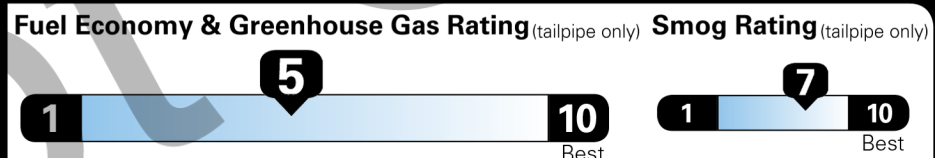
**Fuel Economy**  
**25** MPG  
 combined city/hwy  
 4.0 gallons per 100 miles

Small SUVs range from 14 to 123 MPG. The best vehicle rates 132 MPGe.

22 city  
 29 highway

**You spend \$750 more in fuel costs over 5 years**  
 compared to the average new vehicle.

**Annual fuel COST**  
**\$1,750**



This vehicle emits 359 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and costs \$8,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.95 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fueleconomy.gov**  
 Calculate personalized estimates and compare vehicles



MANUFACTURER'S SUGGESTED RETAIL PRICE<sup>†</sup> **\$42,755.00**

<sup>†</sup>Manufacturer's suggested retail price excludes delivery processing and handling fees, license and title fees, applicable federal, state and local taxes, and dealer and distributor options and accessories.

~ ~ ~ 36 Month/36,000 Mile Limited Warranty ~ ~ ~  
 On All Southeast Toyota Distributors, LLC, Options  
 For Inquires, Call 1-800-301-6859

<b>TOTAL DISTRIBUTOR'S OPTIONS</b>	<b>\$ 1,420.00</b>
<b>DELIVERY, PROCESSING AND HANDLING FEE</b>	<b>1,335.00</b>
<b>DESTINATION FUEL SURCHARGE</b>	<b>0.00</b>
<b>TOTAL</b>	<b>\$ 45,510.00</b>

DELIVERED BY TRUCK TO: 09215

MIRACLE TOYOTA  
 37048 US HIGHWAY 27  
 HAINES CITY, FL 33844



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