



DESC.: **SIENNA XLE 3.5L AWD 7 PSGR**  
 VIN: **5TDDZ3DC8JS209515**  
 YR/MDL: 2018/5376C  
 CLR: SALSA RED PEARL /ASH (03Q3/14)  
 FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

**GOVERNMENT 5-STAR SAFETY RATINGS**

**Overall Vehicle Score ★★★★★**

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash Driver Passenger ★★★★★**

Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash Front seat Rear seat ★★★★★**

Based on the risk of injury in a side impact.

**Rollover ★★★★★**

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)

www.safercar.gov or 1-888-327-4236

**STANDARD EQUIPMENT**

- MECHANICAL & PERFORMANCE**
- 3.5L V6 DOHC 24-valve D-4S Injection
  - with Dual VVT-i
  - Direct Shift 8-Speed Automatic
  - Transmission with Intelligence (ECT-i)
  - 18" Alloy Wheels with P235/55RF18 tires
  - Active Torque Control AWD system
- SAFETY & CONVENIENCE**
- Toyota Safety Sense (TM) P (TSS-P): Pre-Collision System w/Pedestrian Detection (PCS w/PD), Lane Departure Alert (LDA), w/Steering Assist (SA), Auto High Beams (AHB), and Dynamic Radar Cruise Control (DRCC)
  - Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-Lock Brake System, Electronic Brake-Force Distribution, Brake Assist & Smart Stop Technology
  - 4 LATCH locations: 2 in 2nd row and 2 in 3rd row
- EXTERIOR**
- Projector-Beam Headlights w/Auto On/Off
  - Dual Pwr Sliding Side Doors & Pwr Liftgate
  - Integrated Wide-Angle Fog Lights
  - Blind Spot Monitor/Rr Cross Traff Alert
  - Power Tilt / Slide Moonroof
- INTERIOR**
- Leather Trimmed Front Seats, 8-Way Power Driver's Seat, 4-Way Pwr Psgr Seat, Removable Tip Up and Long Slide 2nd Row Captain's Chairs
  - Leatherette 60/40 Split and Stow 3rd Row Seat with One-Motion Stow
  - 3-Zone Automatic Climate Control: Driver, Passenger and Rear zones
  - Smart Key System with Push Button Start
  - Entune 3.0 Audio Plus w/Connected Navigation Scout• GPS Link App, 7" Hi-Res Touch-Screen, AM/FM/CD/USB/AUX, Bluetooth, Sirius XM 3 Month Trial, HD Radio & Integrated Backup Camera Display
  - 4.2" Color TFT Multi-Info Display Screen
  - \*\*\*Full Tank of Gas\*\*\*

**MANUFACTURER'S SUGGESTED RETAIL PRICE \$39,520.00**

**OPTIONAL EQUIPMENT**

- |     |   |          |
|-----|---|----------|
| FE  | 50 State Emissions  |          |
| EX  | XLE Navigation Package:<br>Includes Driver Easy Speak, and Entune Premium Audio with Navigation and App Suite - Includes The Entune Multimedia Bundle (7 Inch High Resolution Touch-Screen with Split Screen Display, AM/FM CD Player with MP3/WMA Playback Capability, Auxiliary Audio Jack, USB 2.0 Port with iPod Connectivity and Control, Advanced Voice Recognition, Hands-Free Phone Capability, Phone Book Access and Music Streaming Via Bluetooth Wireless Technology), Entune App Suite, HD Radio, HD Predictive Traffic and Doppler Weather Overlay, AM/FM Cache radio, SiriusXM All Access Radio with 3-month Complimentary Trial, Gracenotes Album Cover Art, Integrated Backup Camera Display and Rear Parking Sonar | 1,310.00 |
| 2T. | All-Weather Floor Liners/Door Sill  | 130.00   |
| D5. | Door Edge Guards  | 79.00    |
| MF. | Mudguards   | 149.00   |

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**EPA DOT Fuel Economy and Environment**

**Gasoline Vehicle**

**Fuel Economy**

**20** MPG  
 combined city/hwy

18 city 24 highway

**5.0** gallons per 100 miles

Minivans range from 19 to 52 MPG. The best vehicle rates 136 MPGe.

**You spend \$2,250**

**more in fuel costs over 5 years**

compared to the average new vehicle.

**Annual fuel cost \$1,800**

**Fuel Economy & Greenhouse Gas Rating (tailpipe only)**

**4**

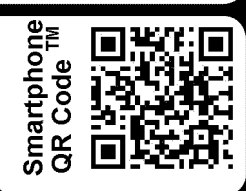
**Smog Rating (tailpipe only)**

**5**

This vehicle emits 441 grams CO2 per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fueleconomy.gov**  
 Calculate personalized estimates and compare vehicles



DELIVERY, PROCESSING AND HANDLING FEE 1,045.00

**TOTAL \$42,233.00**

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle. Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Delivered by Truck to: 44016  
 WHITE RIVER TOYOTA  
 303 SYKES MOUNTAIN AVENUE  
 P.O. BOX 1280  
 WHITE RVR JCTN VT05001

