

SIENNA XLE PREM AWD 7 PSGR 5TDDZ3DCXJ\$196508

YR/MDL: 2018/5377A

BLIZZARD PEARL /LC42 (0070/42)FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

# **GOVERNMENT 5-STAR SAFETY RATINGS**

# Overall Vehicle Score

Not Rated

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver Crash Passenger

Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

Side **Not Rated** Front seat Crash Not Rated Rear seat Based on the risk of injury in a side impact

Rollover

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars  $(\bigstar \bigstar \bigstar \bigstar)$  with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

#### STANDARD EQUIPMENT

# MECHANICAL & PERFORMANCE

- 3.5L V6 DOHC 24-valve D-4S Injection with Dual VVT-i
- Direct Shift 8-Speed Automatic
- Transmission with Intelligence (ECT-i) - 18" Alloy Wheels with P235/55RF18 tires

#### Active Torque Control AWD system SAFETY & CONVENIENCE

- Toyota Safety Sense (TM) P (TSS-P): Pre-Collision System w/Pédestrian Detection (PCS w/PD), Lane Departure Alert (LDA), w/Steering Assist (SA), Auto High Beams (AHB), and Dynamic Radar Cruise Control (DRCC)
- Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-Lock Brake System, Electronic Brake-Force Distribution, Brake Assist & Smart Stop Technology
- 4 LATCH locations: 2 in 2nd row and 2 in 3rd row

#### EXTERIOR

- Projector-Beam Headlights w/Auto On/Off
- Dual Pwr Sliding SideDoors &Pwr Liftgate
- Integrated Wide-Angle Fog Lights Blind Spot Monitor/Rr Cross Traff Alert

### - Power Tilt / Slide Moonroof

#### INTERIOR

- INTERIOR

   Leather Trimmed Front Seats, 8-way Power Driver's Seat, 4-Way Pwr Psgr Seat, Removable Tip Up and Long Slide 2nd Row Captain's Chairs, 60/40 Split & Stow w/One-Motion Stow 3-Zone Automatic Climate Control: Driver, Passenger and Rear zones

   Smart Key System with Push Button Start

   Dual-View Blu-Ray Rr Seat Entertainment

   Driver Fasy Speak

- Driver Easy Speak
- Entune 3.0 Prem. Audio w/Dynamic Navi 7" Hi-Res Touch-Screen,AM/FM/CD/USB/AUX,

more in fuel costs

## MANUFACTURER'S SUGGESTED RETAIL PRICE \$43,110.00 **OPTIONAL EQUIPMENT**

50 State Emissions Special Color

395.00

Bluetooth, Sirius XM 3 Month Trial, HD 4 Radio & Integrated Backup Camera Display Creen

- 4.2" Color TFT Multi-Info Display Screen

\*\*\*Full Tank of Gas\*\*\*\*

# **Fuel Economy and Environment**

Gasoline Vehicle

Fuel Economy

The best vehicle rates 136 MPGe.

combined city/hwy

**5.0** gallons per 100 miles

Annual fuel COST

Minivans range from 19 to 52 MPG.

\*\*\*

city

over 5 years compared to the average new vehicle.

You spend

Fuel Economy & Greenhouse Gas Rating (tailpipe only)

Smog Rating (tailpipe only)





This vehicle emits 441 grams CO2 per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

<u>fueleconomy.gov</u>









DELIVERY, PROCESSING AND HANDLING FEE

995.00

TOTAL

\$44,500.00

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle.

Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Delivered by Truck to: TOYOTÁ OF KIRKLAND 13210 NE 124TH ST PO BOX 818 (ZIP 98083) KIRKLAND WA98034