

**SIENNA XLE 3.5L AWD 7 PSGR** 5TDDZ3DC3LS239489

YR/MDL: 2020/5376A

PREDAWN GRAY MICA /ASH (01H1/14)FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

# **GOVERNMENT 5-STAR SAFETY RATINGS**

# Overall Vehicle Score

\*\*\*\* Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver Crash Passenger

Based on the risk of injury in a frontal impact.

Should ONLY be compared to other vehicles of similar size and weight.

Side Front seat Crash Rear seat

Based on the risk of injury in a side impact

Rollover

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars  $(\bigstar \bigstar \bigstar \bigstar)$  with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

## STANDARD EQUIPMENT

# **MECHANICAL & PERFORMANCE**

- 3.5L V6 DOHC 24-valve D-4S Injection with Dual VVT-i
- Direct Shift 8-Speed Automatic Transmission with Intelligence (ECT-i)
- 18" Alloy Wheels with P235/55RF18 tires - Active Torque Control AWD system SAFETY & CONVENIENCE
- Toyota Safety Sense P (TSS-P): Pre-Collision System w/ Pedestrian Detection (PCS w/ PD), Lane Departure
  Alert (LDA) w/ Steering Assist (SA),
  Auto High Beams (AHB),and Dynamic Radar Cruise Control (DRCC)
- Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-Lock Brake System, Electronic Brake-Force Distribution, Brake Assist & Smart Stop Technology
- 4 LATCH Locations: 2 in 2nd Row and 2 in 3rd Row

#### EXTERIOR

- Projector-Beam Headlights w/Auto On/Off
- Dual Pwr Sliding SideDoors &Pwr Liftgate
- Daytime Running Lights Blind Spot Monitor/Rr Cross Traff Alert
- Power Tilt / Slide Moonroof

### INTERIOR

- Leather Trimmed Front Seats, 8-Way Power Driver's Seat, 4-Way Pwr Psgr Seat,
- Removable Tip Up and Long Slide 2nd Row Captain's Chairs
  Leatherette 60/40 Split and Stow 3rd Row Seat with One-Motion Stow
  3-Zone Automatic Climate Control:

- Driver, Passenger and Rear Zones
   Smart Key System with Push Button Start
   Audio Plus, 7-in, Touch-Screen
  USB Media Port, 5 USB Charge-Ports
  HandsFree Bluetooth Phone/Music,

Sirius/XM w/3-Month All Access Trial, Sirius/XM w/3-Month All Access Trial, Siri Eyes Free, Apple CarPlay Compatible Cd on 2019-09-18 05:08:51 (UTC)

- 4.2" Color TFT Multi-Info Display Screen

\*\*\*Full Tank of Gas\*\*\*\*

# MANUFACTURER'S SUGGESTED RETAIL PRICE \$39,995.00 **OPTIONAL EQUIPMENT**

50 State Emissions

XLE Navigation Package: 1,410.00 Includes Rear Parking Assist Sonar, Driver

Easy Speak, and Premium Audio with Dynamic Navigation. Toyota Connected Services - Safety Connect with 3-Year Trial, Wi-Fi Connect Powered by Verizon with Up To 2GB within 6-Month Trial, Destination Assist with 6-Month Trial. See Toyota.Com/connectedservicesFor

All-Weather Floor Liners/Door Sill 239.00 Preferred Owner's Portfolio

Mudguards 149.00

# **Fuel Economy and Environment**

Gasoline Vehicle

Fuel Economy

Minivans range from 20 to 48 MPG.

combined city/hwy

**5.0** gallons per 100 miles

city

You spend

more in fuel costs over 5 years

compared to the average new vehicle.

Annual fuel COST

Fuel Economy & Greenhouse Gas Rating (tailpipe only)

Smog Rating (tailpipe only)





This vehicle emits 441 grams CO2 per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$7,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.70 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov









DELIVERY, PROCESSING AND HANDLING FEE

1,120.00

TOTAL

\$42,913.00

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle.

Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Delivered by Truck to: BENNETT TOYOTA OF LEBANON 1509 QUENTIN RD PA17042 LEBANON

