### Year: 2014 Make: Buick Model: Encore AWD 4dr Premium VIN: KL4CIHSB7EB701860

### SAFETY

· OnStar, 6 months of Directions and Connections plan includes Automatic Crash Response, Stolen Vehicle Assistance. Roadside Assistance and Turn-by-Turn Navigation

• Restraint provisions, child, Isofix 2 point only, point/latch includes 3 top tether points

Safety belts, 3-point rear, all seating positions
 Safety belts, 3-point, driver and front passenger height-adjustable with load limiters

Air bag, Passenger Sensing System, sensor indicator inflatable restraint, front

Air bags, frontal and knee for driver and front

passenger, side-impact seat-mounted and roof rail for front and rear outboard seating positions · Daytime Running Lamps, reduced intensity low

beam

StabiliTrak, stability control system Brakes, 4-wheel antilock, 4-wheel disc

Horn, dual note tone

Tire Pressure Monitor, manual learn Door locks, child security, rear, electrical

Lane Departure Warning Rear Vision Camera

Front and Rear Park Assist, Ultrasonic Forward Collision Alert

Rear Cross-Traffic Alert

### INTERIOR

Side Blind Zone Alert

- Cargo net, rear Cargo cover, rear, stowable and removable
- Cargo storage, tray under rear floor

Floor mat, load floor, carpeted

Lighting, interior, rear cargo compartment lamp

Lighting, interior, overhead courtesy lamp Lighting, interior, Ice Blue ambient, located on

instrument panel · Lighting, interior, dimming instrument panel

cluster Visors, driver and front passenger illuminated

vanity mirrors, covered • Mirror, inside rearview auto-dimming Power outlet, 120-volt, located on the rear of center console

Shift knob, satin silver and chrome Defogger, rear-window electric

Glovebox, dual

- Air filter, particle Air conditioning, dual-zone automatic climate
- control with individual climate settings for driver and right front passenger Theft-deterrent system, electrical, unauthorized
- entry Theft-deterrent system, immobilizer, vehicle,
- PASSKey III

· Remote vehicle starter system includes Remote

Keyless Entry · Remote Keyless Entry, standard-range with lock

control and panic alarm • Cruise control, electronic with set and resume

sneed Door locks, power with lockout protection

Windows, power, rear with Express-Down Window, power with front passenger Express-

Down Window, power with driver Express-Up/Down

Oil life monitoring system Instrumentation, analog with mpg speedometer

and tachometer Instrumentation, outside temperature display,

located on audio system Driver Information Center includes tachometer,

speedometer, fuel, coolant temperature, battery and compass

Steering wheel controls, mounted audio and phone interface controls

Steering wheel, heated Steering wheel, leather-wrapped 3-spoke, color-· Steering column, tilt and telescopic, adjustable Door sill plate cover, front Floor mats, color-keyed and carpeted rear

Engine: 4 Cylinder Engine

- Floor mats, color-keyed and carpeted front Headrests, 2-way adjustable, up/down

Seat, rea: 60/40 split-bench, folding Seatback, passenger flat-folding Seatback, prost passenger flat-folding Manual recline and power lumbar adjustment

Seat adjuster, driver 6-way power with manual recline and power lumbar adjustment
 Seats, heated driver and front passenger

Memory Package driver side "presets" for seat position

Seats, front bucket

### ENTERTAINMENT

Noise control system, active noise cancellation QuietTuning Buick exclusive process that consists of acoustically enhanced windshield and side glass, along with numerous noise canceling acoustic treatments to reduce, block and absorb noise and vibration to create a guiet interior cabin · Bluetooth for phone and music, personal cell phone connectivity to vehicle audio system, phonebook access, voice recognition for audio, phone, phonebook and music selection, Pandora and Stitcher Smartphone compatible, SiriusXM weather and data services, and software Bluetooth and Smartphone interface upgradeable SiriusXM Satellite Radio is standard on nearly all 2014 GM models. Enjoy a 3-month trial to the XM All Access package, with over 150 channels including commercial-free music, all your favorite sports, exclusive talk and entertainment. With All Access, listen to everything, everywhere, in your car and on your computer, smartphone or tablet. • Audio system feature, color display, 7" diagonal · Audio system feature, Bose premium 7-speaker system with amplifier Antenna, roof-mounted

 Audio system, AM/FM/SiriusXM stereo with MP3
 CD player IntelliLink with 7" diagonal color LCD display, USB port, Radio Data System and auxiliary input lack

### EXTERIOR

## Vehicle protection, corrosion preventative Wiper, rear intermittent

- Wipers, front intermittent, Rainsense Wipers, front intermittent with pulse washers
- Door handles, body-color with chrome strips Mirrors, outside heated power-adjustable, body-
- color, manual-folding with turn signal indicators Windshield, solar absorbing
- Glass, deep-tinted
- Glass, acoustic, laminated Lamp, center high-mounted stop/brake

Fog lamps, front · Headlamps, halogen composite projector beam with blue translucent ring and automatic exterior

lamp control Fascias, front and rear accent color includes

- rocker moldings
   Luggage rack, side rails, roof-mounted, chromed
   Tire, compact spare 16", located under cargo
- floor
- Tires, P215/55R18 all-season, blackwall Wheels, 18" painted cast aluminum

### MECHANICAL

- Mechanical iack
- Keys, ignition, foldable
- Exhaust tip, styled stainless-steel Exhaust system, rear exit
- Suspension, Ride and Handling Alternator, 130 amps

- Drivetrain, all-wheel drive Axle, 3.53 final drive ratio

Transmission: 6-SPEED AUTOMATIC, ELECTRONICALLY CONTROLLED WITH OVERD. Exterior: White Pearl Tricoat (GYN) Interior: Ebony



\$30,465,00

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

## New

### MSRP **INSTALLED OPTIONS**

[FE9] Emissions, Federal Requirements	\$0
[15N] 1 SN Preferred Equipment Group	\$0
<ul> <li>Standard Equipment</li> </ul>	
[GYN] White Pearl Tricoat	\$995
[BQX] Satin Nickel Metallic Lower Accent Color	\$0
[AAY] Ebony, Leather Appointed Seats	\$0
[UHQ] Audio System With Navigation, Am/Fm/Siriusxm Stereo, Single CD Player And MP3 Player	\$795
<ul> <li>navigation</li> <li>IntelliLink 7" diagonal color LCD display</li> <li>GPS navigation system</li> <li>USB port</li> <li>Radio Data System (RDS) and auxiliary input jack</li> </ul>	
[CF5] Sunroof, Power Tilt Sliding	\$800
[VK3] License Plate Bracket, Front	\$0
Mounting Package	
Original Shipping Charge	\$925

**RETAIL PRICE (ORIGINALLY NEW)** \$33,980,00

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