

Engine: V6 Cylinder Engine
Transmission: 5-SPEED AUTOMATIC, HMD, 5L40-E, ELECTRONIC (with 1SC Preferr...
Exterior: Sand Storm (61U)
Interior: Cashmere

- Daytime running lamps
- Traction control, all-speed, brake and engine controlled
- Door locks, child security, rear
- Safety belts, 3-point, all positions, with pretensioners and child restraint provisions
- Air bags, frontal dual stage and side thorax for driver and front passenger, head curtain for front and outboard rear passengers
- Brakes, 4-wheel antilock, 4-wheel disc

- Lighting, illuminated entry and exit, includes courtesy lamps and entrance lamps in base of door and under IP
- Visors, telescoping, illuminated vanity mirrors, driver and front passenger
- Mirror, inside rearview, electrochromic , includes compass and OnStar controls
- Map pockets, front and rear door storage
- Aluminum Trim Package, premium aluminum trim, includes center stack, console and IP spear molding
- Antenna, integral
- Sound system feature, XM Satellite Radio, features 67 channels of 100% commercial-free music included in its over 150 channels of the best in music, news, sports, talk, comedy, XM Instant Traffic and Weather, and more. Digital quality sound with coast-to-coast signal coverage. Three trial months - no obligation.
- Sound System, ETR AM/FM stereo, Bose, with CD player, includes Radio Data System and 8 speakers
- Glovebox, lockable, passenger side
- Defogger, rear-window, electric, includes front and side window outlets, driver and front passenger
- Climate Control, dual-zone, automatic, includes individual climate settings for driver and right front passenger
- Adaptive remote start
- Ignition, keyless, engaged with push button start
- Keyless Access, includes 2 remote transmitters which enable automatic door unlock and open
- Theft-deterrent system, PASS-Key III
- Declid, power release
- Trunk release, power
- OnStar, one-year of Directions & Connections Service. Includes Automatic Notification of Air Bag Deployment, Emergency Services, Stolen Vehicle Location Assistance, Remote Door Unlock, OnStar Vehicle Diagnostics, Roadside Assistance, Accident Assist, Remote Horn and Lights, Driving Directions, RideAssist and Information/Convenience Services. Also featuring Hands-Free Calling.
- Cruise control, electronic with set and resume speed, includes telltale in instrument panel cluster
- Retained accessory power, radio, power windows, audio steering wheel controls and sunroof may be used for up to 10 minutes after ignition is turned off and doors remain closed
- Door locks, power programmable
- Windows, power, includes express up and down, all 4 windows, with front and rear passenger lockout
- Driver Information Center, includes display in gauge cluster including tire pressure, 6 language capability
- Parking brake release, automatic
- Instrumentation, analog, includes speedometer, tachometer, fuel gauge and engine water temperature gauge

- Personalization features
- Steering wheel, mounted controls, includes controls for sound system, voice recognition and Adaptive Cruise Control
- Steering wheel, leather-wrapped rim
- Steering column, power tilt and telescopic
- Floor mats, carpeted, front and rear
- Console, floor, includes floor shifter, integral armrest, storage compartment and cupholders
- Armrest, center, rear, includes dual cupholders
- Armrest, center, front
- Seat adjusters, power, driver and front passenger 8-way
- Seat trim, Nuance Leather seating surfaces
- Seats, front bucket, with articulating head restraints

- Wipers, intermittent, front, includes washers
- Rear Parking Assist, Ultrasonic, includes rearview LED display and audible warning
- Mirrors, outside rearview, power, heated, body-color, folding, driver side electrochromic
- Glass, Solar-Ray dark tinted
- Tail lamps, LED illumination
- Daytime running lamps
- Fog lamps, front, integral in front fascia
- Headlamps, halogen, Tungsten, windshield wiper activated, includes Twilight Sentinel and flash-to-pass feature

- Exhaust outlets, dual chrome-plated tips
- Fuel capacity, approximate, 17 gallon
- Brake Assist
- Brakes, 4-wheel antilock, 4-wheel disc
- Steering, power, rack-and-pinion, speed-sensitive
- Wheels, 2 - 17" x 7.5" front, 2 - 17" x 8" rear, cast aluminum, painted, 7-spoke
- Tires, P235/50R17 front and P255/45R17 rear, Michelin, V-rated, all-season, blackwall
- StabiliTrak
- Suspension, 4-wheel independent
- Battery, maintenance free, includes rundown protection
- Drivetrain, rear-wheel drive
- Traction control, all-speed, brake and engine controlled
- Driver Shift Control

18



27

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition.

New

MSRP	\$41,020.00
INSTALLED OPTIONS	
[FE9] Emissions, Federal Requirements	\$0
[15B] Preferred Equipment Group	\$2,640
[YQ2] Sound System, Etr Am/Fm Stereo, Bose, With In Dash 6 Disc CD Changer	included
[Q13] Wheels, 2 17" X 7.5" (43.2 CM X 19.1 CM) Front, 2 17" X 8" (43.2 CM X 20.3 CM) Rear, Cast Aluminum, Polished, 7 Spoke	included
[A45] Memory Package, Memory "Presets" For 2 Drivers	included
[UG1] Universal Home Remote	\$155
[B19] Wood Trim Package	included
[CF5] Sunroof, Power, Tilt Sliding, Electric	\$1,200
Original Shipping Charge	\$720
RETAIL PRICE (ORIGINALLY NEW)	\$45,735.00

**Get more information on your
smartphone:**



Auto Gallery of Chicago

autogallerychicago.com