

DESCRIPTION 2017 / 9900A CT 200h

**EMINENT WHITE** COLOR JTHKD5BHXH2294972

FINAL ASSEMBLY POINT MIYAWAKA, FUKUOKA, JAPAN

Delivered by Truck to:

LEXUS OF GLENDALE 1221 S BRAND BOULEVARD PO BOX 250520 (ZIP 91225) GLENDALE CA91204

### STANDARD EQUIPMENT INSTALLED OPTIONS &

## PERFORMANCE FEATURES

- 1.8 Liter 4-cyl 16-valve DOHC w/VVT-i
- Lexus Hybrid Drive
- Electronically-Controlled Continuously Variable
- Transmission (ECVT)
- Electronic Power Rack-and-Pinion Steering
- 4-Wheel Independent Suspension
- 4-Wheel Power Assisted Front & Rear Disc Brakes
- 17" Alloy Wheels w/215/45R17 All-Season Tires

## **SAFETY FEATURES**

- \* Anti-Lock Braking System (ABS) w/Electronic
- Brakeforce Distribution (EBD), Brake Assist (BA),
- Vehicle Stability Control (VSC), Traction Control
- (TRAC) / Smart Stop Technology
- 3-Point Belts for All Seating Positions with
- Force Limiting Pre-tensioners for the front seats
- Dual Stage SRS Front Airbags, SRS Driver & Passenger Knee Airbags, Front SRS Side Airbags,
- Full Length SRS Curtain Shield Airbags
- LED Daytime Running Lights
- Power-adjustable heated outside mirrors
- **Tire Pressure Monitor**
- First Aid Kit
- Lexus Enform Safety Connect: Automatic Collision
- Notification, Stolen Vehicle Location
- Emergency Button (SOS) and Enhanced Roadside
- Assistance (1-yr trial subscription included)

### **LUXURY AND CONVENIENCE FEATURES**

- Three-Spoke Leather Trimmed Steering Wheel
- with Audio Controls and Cruise Control
- Leather Trimmed Shift Knob
- 10-Way Multi-Adjustable Power Driver Seat
- including Power Lumbar Support
- SmartAccess with Push-Button Start/Stop
- **Automatic Dual-Zone Climate Control**
- Tilt/Telescopic Steering Column
- Drive Mode Select (Normal/Sport/ECO/EV)
- Multi Information Display
- Lexus Audio System: Automatic Sound Levelizer
- (ASL), 6-speakers, Single In-Dash CD Player
- SiriusXM Satellite Radio (3-month All Access
- trial included)
- Bluetooth hand free phone and audio
- Shark Fin Antenna
  Power Windows w/One-Touch Auto Open/Close Feature
- Power Door Locks with Anti-Lock Out Feature
- Lexus Personalized Settings
- Aluminum Scuff Plates
- Tonneau Cover
- Carpeted Floor Mats

## MANUFACTURER'S SUGGESTED RETAIL PRICE

- \*\* Premium Package for Navigation Includes: Auto-Dimming Rearview Mirror, HomeLink Garage Door Opener, Rain-sensing Wipers, 4-way Power Front Passenger Seat, Heated Front Seats
- \*\* Navigation System Includes: Backup Camera, Premium Audio System, Remote Touch Controller, Lexus Enform Service Connect, Remote Destinations (1-yr trial subscription included), Lexus Enform App Suite (Complimentary)
- \*\* Power Moonroof
- \*\* All Weather Mats with Cargo Tray
- \*\* Glass Breakage Sensors (GBS)
- \*\* Cargo Net/Cargo Mat/Wheel Locks & Key Glove

3,480.00

900.00

\$31,250.00

1,100.00 200.00 149.00

265.00

\$37,344.00

\$38,319.00

975.00

DELIVERY, PROCESSING AND HANDLING FEE

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# **Fuel Economy and Environment**



**Gasoline Vehicle** 

**Fuel Economy** 

Compacts range from 14 to 107 MPG. The best vehicle rates 119 MPGe.

You Save

in fuel costs over 5 years

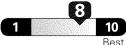
compared to the average new vehicle.

Annual fuel COST

combined city/hwy

**2.4** gallons per 100 miles

Fuel Economy & Greenhouse Gas Rating (tailpipe only)



Smog Rating (tailpipe only)

This vehicle emits 212 grams CO2 per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 26 MPG and costs \$7,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2,45 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov
Calculate personalized estimates and compare vehicles













**GOVERNMENT 5-STAR SAFETY RATINGS** 

This vehicle has not been rated by the government for overall vehicle score, frontal crash, side crash or rollover risk.

Star ratings range from 1 to 5 stars ( $\star\star\star\star\star$ ) with 5 being the highest. **Source: National Highway Traffic Safety Administration (NHTSA)** www.safercar.gov or 1-888-327-4236

### APPLICABLE FEDERAL TAXES NOT INCLUDED

Manufacturer's suggested retail price includes

manufacturer's recommended pre-delivery service License and title fees, state, local and applicable federal taxes, and dealer installed options and accessories are not included in the manufacturer's suggested retail price

## LEXUS NEW VEHICLE LIMITED WARRANTY

Limited warranty coverage highlights include

SUB-TOTAL

**TOTAL** 

- \* 4YR / 50000 mile basic coverage
- \* 6YR / 70000 mile powertrain coverage \* 6YR / Unlimited mile corrosion perforation warranty

### \* 8YR/100,000 mile hybrid battery/hybrid componer See your Warranty and Services Guide for details. LEXUS IS PLEASED TO OFFER THE FOLLOWING OWNER SUPPORT PACKAGE

- WITH EACH NEW LEXUS \* 24 hour, 365 day/yr. roadside assistance plan
- Complimentary 1st and 2nd scheduled maintenance services \* Lodging for emergency breakdown 100 miles from home

An extended service contract may be available for this vehicle. Ask dealer for details

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