Year: 2009 Make: Toyota Model: Prius Touring HYBRID GAS/ELEC SDN VIN: JTDKB20U097860129

#### Exterior

- · Large Rear Spoiler
- Chrome-Type Finish on Front Grille
   Dual Clr-Keyd Pwr Heated Outside
  Mirrors
- HID Headlamps & Integrated Fog Lamps

### Mechanical And Performance

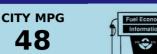
- · Front Disc and Rear Drum Brakes
- · P195/55R16 Tires
- · 16" Alloy Wheels w/Full Wheel
- Covers • Tuned Front and Rear Suspension
- · Electronic Power Steering System
- Elctrnic Cntinusly Variable Trans (ECVT)
- · 1.5L 4Cyl DOHC 16 Valve w/VVT-i
- Engine • Hybrid Synergy Drive System
- · Hybrid Synergy Drive System

### Safety And Convenience

- · Fabric Cloth Seats
- $\cdot$  Overhead Console with Map Lights
- Cargo Tonneau Cover & Undr-Floor Storage
- · 2 Auxiliary 12V Power Outlets
- · Cntr Console & Dual-Compartmnt Glove Box
- Pwr Door Locks & Wndws w/Dr Auto Up/Down

- · Heavy-Duty Rr Window Defogger w/Timer
- · Variable Frnt & Intermittent Rr Wipers
- · 60/40 Split Fold-Flat Rear Seat
- · Tilt Steer Wheel w/Climate & Audio Cntrl
- · Liquid-Crystal Multi-Info Display
- Panel w/Energy Monitor, Fuel Consumption, Climate Control, O/S
- Temp & Audio Status
- Cruise Control
   Bomoto Koyloss Entr
- · Remote Keyless Entry, Engine Immobilizer
- Push Button Start
- · AM/FM CD with 6 Speakers · Auto Climate Control w/Air Filtration
- · Direct Tire Pressure Monitoring
- System · Rr-Seat Child Restraint Sys (CRS)
- Lower Anchors and Top Tether Brackets (LATCH)
- · Side-Impact Door Beams
- · 3 Point Seatbelts w/ALR/ELR Pass Belts
- $\cdot$  ABS w/Elec Brake Force Dist & Brk Assist
- $\cdot$  Traction Control (TRAC)
- · Dr & Fr Pass Side & Curtain Airbags
- Dr & Fr Pass Advanced Front Airbag (SRS)

Engine: 4 Cylinder Transmission: CVT-E Exterior: Spectra Blue Mica (8M6) Interior: Dk.Gray





Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

## New

MSRP INSTALLED OPTIONS	\$24,270.00
[TV] Touring PKG • 16" x 6" alloy wheels • 195/55R16 tires • HID headlamps w/integrated fog lamps	\$0
<ul> <li>rear spoiler</li> <li>[HI] PKG 3</li> <li>vehicle stability control</li> </ul>	\$1,355
<ul> <li>rearview back-up camera</li> <li>JBL AM/FM stereo w/CD changer</li> <li>MP3 playback &amp; Bluetooth</li> <li>auxiliary audio input</li> <li>(9) speakers</li> <li>Smart Key system</li> <li>alarm system</li> </ul>	
HomeLink [FE] 50 State Emissions Original Shipping Charge	\$0 \$750
RETAIL PRICE (ORIGINALLY NEW)	\$26,375.00

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