#### Multimedia

· Audio Plus — includes 7-in, touch-screen. AM/FM, CD player, USB media port, five USB charge ports, advanced voice recognition, hands-free phone capability and music streaming via Bluetooth® wireless technology, Scout® GPS Link compatible with up to 3-year trial, Siri® Eyes Free, Apple CarPlay® compatible, HD Radio™ and SiriusXM® with 3-month All Access trial. Toyota Connected Services — Safety Connect® with 3-year trial and Wi-Fi Connect Powered by Verizon with up to 2 GB within 6-month trial. See toyota.com/audio-nucling for driving for driving for the second secon multimedia for details

#### Exterior

Roof-mounted shark-fin antenna

- Color-keyed rear spoiler with LED center high-mount stop light and integrated concealed intermittent rear wiper
- Side rocker panels
- Privacy glass on rear windows Windshield wiper de-icer
- In-glass AM/FM antenna
- Rear bumper protector
- Washer-linked variable intermittent windshield wipers · Color-keyed Sienna logo liftgate license
- garnish
- Black roof rails

Projector-beam halogen headlights with auto on/off feature and Daytime Running Liahts

- Color-keyed outside door handles
- · Color-keyed heated power outside mirrors with integrated blind spot mirrors
- 17-in. 5-spoke alloy wheels with P235/60R17 tires
- Dual power sliding side doors with jam protection

#### Interior

- Upper glove compartment and lockable lower glove compartment
- Cruise control
- Retractable assist grips at all outboard
- seating positions Three-zone automatic climate control with air filter, individual temperature settings for
- driver, front passenger and rear-seat passengers, and separate rear digital control panel
- Three 12V auxiliary power outlets Integrated backup camera
- Heavy-duty rear window defogger with timer Dual sun visors with illuminated vanity
- mirrors Front and rear-door map pockets with bottle
- holders Power door locks with shift-activated locking
- feature and anti-lockout feature · Auto-dimming rearview mirror with compass
- and HomeLink® universal transceiver Ten cup holders Manual second- and third-row sunshades
- Five USB ports - second and third row for charging only
- Speedometer, tachometer, coolant
- temperature and fuel gauges; 4.2-in. color TFT Multi-Information Display screen
- Power windows with auto up/down, jam protection in all positions and manual rear
- quarter windows
- · Cargo area storage compartment for second-row center seat

Fixed center console with illuminated storage compartment, two front illuminated cup holders and two rear cup holders · Fabric-trimmed 60/40 Split & Stow 3rd Row®

seat with one-motion stow Easy-clean fabric-trimmed front seats with

seatback pockets; 8-way power-adjustable driver's seat with power lumbar support; 4-way

adjustable front passenger seat Tilt/telescopic steering wheel with audio, Bluetooth® hands-free phone and voice-

command controls Remote keyless entry system with lock two-

stage unlock, panic and power sliding side door functions

Overhead console with maplights and dome lights, side door controls, conversation mirror, sunglasses storage and Safety Connect® 8-passenger seating with removable easyclean fabric-trimmed 40/20/40 second-row seat, tip-up and long-slide feature and stowable center seat

#### Mechanical And Performance

8-speed Electronically Controlled automatic

Transmission with intelligence MacPherson strut front suspension with gasfilled shock absorbers and stabilizer bar; twist-beam rear suspension with coil springs , gasfilled shock absorbers and stabilizer bar

· 3.5L V6 DOHC 24-Valve with Dual VVT-i; 296 hp @ 6600 rpm, 263 lb.-ft. @ 4700 rpm

- Power-assisted ventilated front and rear disc brakes with Star Safety SystemTM · Ultra Low Emission Vehicle III
- Electronic, with Toyota Direct Ignition Unitized body with anti-vibration sub-frame Electric Power Steering
- · Front-Wheel Drive

#### Safety And Convenience

 Four LATCH locations—includes lower anchors on outboard second-row seats, and passengerside and center third-row seats

Driver and front passenger seat-mounted side airbags, driver knee airbag, front

passenger seat-cushion airbag and all-row side curtain airbags

Tire Pressure Monitor System ToyotaCare featuring a no cost maintenance

plan with roadside assistance

 Driver and front passenger active headrests
3-point seatbelts for all seating positions;
driver-side Emergency Locking Retractor and Automatic/Emergency Locking Retractors on all passenger seatbelts

Safety Connect® — includes Emergency Assistance, Stolen Vehicle Locator, Roadside Assistance and Automatic Collision Notification.

3-year trial subscription. · Star Safety System<sup>™</sup> – includes Enhanced Vehicle Stability Control, Traction Control, Anti-lock Brake System, Electronic Brake-force Distribution , Brake Assist and Smart Stop Technology® . Smart Stop Technology® is designed to automatically reduce engine power when both brake and accelerator pedals are pressed at the same time under certain conditions, helping to bring the vehicle to a

stop Toyota Safety Sense<sup>™</sup> P — Pre-Collision System with Pedestrian Detection , Lane Departure Alert with Steering Assist , Automatic High Beams and Dynamic Radar Cruise Control

Adjustable seatbelt anchors on front and outboard second-row seats, and driver and front passenger seatbelt pretensioners with force limiters

- High-tensile-strength steel body panels · Front and rear energy-absorbing crumple zones and side-impact door beams
- Hill Start Assist Control Driver front airbag and front passenger
- Advanced Airbag System
- Child-protector rear door locks Engine immobilizer
- Daytime Running Lights with on/off feature

Engine: 3.5L V6 DOHC 24-Valve With Dual VVT-i Transmission: 8-speed Electronically Controlled automatic Transmission with Intellig.



Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

## New

MSRP	\$34,235.00
INSTALLED OPTIONS	
[FE] 50 State Emissions	\$0
[H0] Trac Program	\$0
[H8] Fleet Credit	\$0
[XX] Drop Ship Indicator	\$0
Original Shipping Charge	\$1,175
RETAIL PRICE (ORIGINALLY N	<b>EW)</b> \$35,410.00

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# **Taylor Auto Sales**

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Exterior: Celestial Silver Metallic (1)9)

Interior: Ash Fabric