

SIENNA LE 3.5L FWD 8 PSGR 5TDKZ3DC1JS908654

YR/MDL: 2018/5338A

ALUMINA JADE METAL /FC14 (06W4/14) FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

GOVERNMENT 5-STAR SAFETY RATINGS

This vehicle has not been rated by the government for overall vehicle score, frontal crash, side crash or rollover risk.

Star ratings range from 1 to 5 stars $(\star \star \star \star \star)$ with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

STANDARD EQUIPMENT

MECHANICAL & PERFORMANCE

- 3.5L V6 DOHC 24-valve D-4S Injection with Dual VVT-i
- Direct Shift 8-Speed Automatic Transmission with Intelligence (ECT-i)
- 17" Alloy Wheels with P235/60R17 Tires

SAFETY & CONVENIENCE

- Toyota Safety Sense (TM) P (TSS-P): Pre-Collision System w/Pédestrian Detection (PCS w/PD), Lane Departure Alert (LDA), w/Steering Assist (SA), Auto High Beams (AHB), and Dynamic Radar Cruise Control (DRCC)
- Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-Lock Brake System, Electronic Brake-Force Distribution, Brake Assist & Smart Stop Technology
- 4 LATCH locations: 2 in 2nd row and 2 in 3rd row

EXTERIOR

- Projector-Beam Headlights w/Auto On/Off
- Dual Power Sliding Side Doors
- Daytime Running Lights Color-Keyed Power Outside Mirrors with Integrated Blind Spot Mirrors

INTERIOR

- Easy Clean Fabric 8-Way Power Driver's Seat with Power Lumbar, 4-Way Front
- Rassenger Seat
 Removable Easy Clean 2nd Row Captain's
 Chairs with Stowable Center Seat with
 Tip Up and Long Slide
 60/40 Split and Stow 3rd Row Seat

- 3-Zone Automatic Climate Control:

- 3-20 Fe Automatic Currate Control:
Driver, Passenger and Rear zones
- Entune 3.0 Audio Plus w/Connected
Navigation Scout GPS Link App, 7"
Hi-Res Touch-Screen, AM/FM/CD/USB/AUX,
Bluetooth, Sirius XM 3 Month Trial Hibited on 2018-01-18 06:26:56 (UTC)
Radio & Integrated Backup Camera Display

OPTIONAL EQUIPMENT 50 State Emissions Licensee Risk Program Includes Fleet Admin Fee Fleet Credit

MANUFACTURER'S SUGGESTED RETAIL PRICE \$33,660.00

Carpet Floor Mats

I - Copy

290.00

Fuel Economy and Environment

Gasoline Vehicle

Fuel Economy

Minivans range from 19 to 52 MPG. The best vehicle rates 136 MPGe.

combined city/hwy city

4.5 gallons per 100 miles

You spend

more in fuel costs over 5 years

compared to the average new vehicle.

Annual fuel COST

Fuel Economy & Greenhouse Gas Rating (tailpipe only)

Smog Rating (tailpipe only)





This vehicle emits 410 grams CO2 per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

<u>tueleconomy.gov</u>







DELIVERY, PROCESSING AND HANDLING FEE

995.00

TOTAL

\$34,945.00

The New Vehicle Limited Warranty provides 3-year/38,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle. Ask dealer for details.

Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Dealer Name / Address: SCOTT CLARK TOY CTY/SCION 13000 E INDEPENDENCE BLVD STALLINGS NC28104

Delivered by Truck to: 04200 ADVANTAGE RAC 1030 W MANCHESTER BLVD INGLEWOOD CA90301

