Year: 2020 Make: Mercedes-Benz Model: GLS GLS 450 VIN: 4IGFF5KEXLA152716

### SAFETY

- · Right Side Camera
- · Left Side Camera
- · Front Camera
- · Surround View Back-Up Camera
- Outboard Front Lap And Shoulder Safety Belts -inc: Rear Center 3 Point,
- Height Adjusters and Pretensioners
- First Aid Kit
- Child Seat Sensor and Rear Child Safety Incks
- · Driver Knee Airbag
- Airbag Occupancy Sensor Curtain 1st, 2nd And 3rd Row Airbags
- Dual Stage Driver And Passenger Front Airbags
- Tire Specific Low Tire Pressure Warning Collision Mitigation-Rear
- Driver Monitoring-Alert
- Collision Mitigation-Front Aerial View Camera System
- Active Brake Assist with Cross-Traffic
- Function Active Parking Assist Front And Rear
- Parking Sensors
- Side Impact Beams

# INTERIOR

- Air Filtration · 3 12V DC Power Outlets and 1 120V AC Power Outlet
- Immobilizer
- · Perimeter Alarm
- 2 Seatback Storage Pockets
- · Front Center Armrest w/Storage and
- Rear Center Armrest w/Storage
- Power Adjustable Front Head Restraints and Manual Adjustable Rear Head Restraints
- 4-Way Driver Lumbar Support
- · Digital/Analog Appearance
- **Outside Temp Gauge**
- Redundant Digital Speedometer
- Driver Information Center
- Delayed Accessory Power
- Instrument Panel Covered Bin, Driver /
- Passenger And Rear Door Bins
- Tracker System
- · Memory Settings -inc: Door Mirrors, Steering Wheel and Head Restraints
- Cargo Space Lights
- Roll-Up Cargo Cover
- Cargo Area Concealed Storage
- Trunk/Hatch Auto-Latch
- Carpet Floor Trim and Carpet Trunk Lid/Rear Cargo Door Trim
- Full Carpet Floor Covering -inc: Carpet
- Front And Rear Floor Mats
- Fade-To-Off Interior Lighting
- · Front And Rear Map Lights
- · Full Floor Console w/Covered Storage, Mini Overhead Console w/Storage, 3 12V DC Power Outlets and 1 120V AC Power
- Outlet · Driver And Passenger Visor Vanity Mirrors w/Driver And Passenger
- Illumination, Driver And Passenger **Auxiliary Mirror**
- · Day-Night Auto-Dimming Rearview Mirror
- Urethane Gear Shifter Material
- Leatherette Door Trim Insert
- Full Cloth Headliner
- Interior Trim -inc: Chrome/Aluminum
- Interior Accents · Driver Foot Rest
- Illuminated Locking Glove Box

- HVAC -inc: Underseat Ducts,
- Headliner/Pillar Ducts and Console Ducts

Engine: Straight 6 Cylinder Engine Transmission: 9-Speed Automatic

Colors: Mojave Silver (859) / Black

CITY MPG

19

**INSTALLED OPTIONS** 

[R33] Wheels: 20" Twin 5 Spoke

[H31] Natural Grain Grey Oak Wood

[846] Illuminated Running Boards

[U19] Mbux Augmented Video For

[311] Heated & Cooled Front Cup

[D260] Load Sill Guard, Chrome

**RETAIL PRICE (ORIGINALLY NEW)** 

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Westfield

indysunlimitedmotors.com

317-896-4488

• Tires: P275/50R20 All-Season

[859] Mojave Silver Metallic

[443] Heated Steering Wheel

[510] Black Headliner

[D03] Illuminated Star

**Original Shipping Charge** 

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

**HIGHWAY MPG** 

23

\$75.950.00

\$950

\$720

\$160

\$650

\$250

\$300

\$180

\$500

\$150

\$995

\$80.805.00

\$35,995.00

\$0

Mileage: 67,899

New

MSRP

Trim

Navigation

Holders

Used

PRICE

- · Cruise Control
- · Homelink Garage Door Transmitter · Remote Releases -Inc: Hands-Free
- Access Proximity Cargo Access
- Power Fuel Flap Locking Type
- · Valet Function
- · Compass
- · 3 12V DC Power Outlets
- Rear Cupholder
- · Illuminated Front Cupholder
- HERMES LTE Mobile Hotspot Internet Access
- · Power Tilt/Telescoping Steering Column · Driver Seat

## **ENTERTAINMENT**

- · 2 LCD Monitors In The Front
- · Window Grid Diversity Antenna
- · Streaming Audio
- · Audio Theft Deterrent

### EXTERIOR

- · Headlights-Automatic Highbeams · LED Brakelights · Perimeter/Approach Lights Cornering Lights · Rear Fog Lamps Auto On/Off Projector Beam Led Low/High Beam Daytime Running Auto-Leveling Directionally Adaptive Auto High-Beam Headlamps w/Delay-Off · Power Liftgate Rear Cargo Access Chrome Grille Fully Galvanized Steel Panels Deep Tinted Glass · Fixed Rear Window w/Fixed Interval Wiper and Defroster · Body-Colored Power Heated Side Mirrors w/Driver Auto Dimming, Power Folding and Turn Signal Indicator Chrome Door Handles · Chrome Side Windows Trim and Black
- Front Windshield Trim
- Black Wheel Well Trim
- · Body-Colored Rear Bumper w/Chrome
- Rub Strip/Fascia Accent and Chrome Bumper Insert
- · Body-Colored Front Bumper w/Chrome
- Rub Strip/Fascia Accent
- Clearcoat Paint
- · Compact Spare Tire Mounted Inside Under Cargo
- Steel Spare Wheel · Wheels w/Silver Accents

### MECHANICAL

- · Lithium Ion Traction Battery
- · Regenerative 4-Wheel Disc Brakes w/4-
- Wheel ABS. Front And Rear Vented Discs.
- Brake Assist, Hill Hold Control and Electric Parking Brake
- · Permanent Locking Hubs
- · Quasi-Dual Stainless Steel Exhaust

· Front And Rear Anti-Roll Bars

- w/Chrome Tailpipe Finisher
- · 23.8 Gal. Fuel Tank

· Hybrid Electric Motor

GVWR: 7,275 lbs. · 3.27 Axle Ratio

Control

· Electric Power-Assist Speed-Sensing Steering

4-Corner Auto-Leveling Suspension

· Towing Equipment -inc: Trailer Sway

MonroneyLabels.com

Battery w/Run Down Protection

Full-Time 4MATIC All-Wheel