



DESC.: **SIENNA LE 3.5L** **FWD 8 PSGR**
VIN: **5TDKZ3DCXLS085015**
YR/MDL: 2020/5338E
CLR: SALSA RED PEARL/FC14 (03Q3/14)
FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

Based on the combined ratings of frontal, side and rollover.
Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash Driver Passenger ★★★★★★

Based on the risk of injury in a frontal impact.
Should ONLY be compared to other vehicles of similar size and weight.

Side Crash Front seat Rear seat ★★★★★★

Based on the risk of injury in a side impact.

Rollover ★★★★★

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
Source: National Highway Traffic Safety Administration (NHTSA)
www.safercar.gov or 1-888-327-4236

STANDARD EQUIPMENT

MECHANICAL & PERFORMANCE

- 3.5L V6 DOHC 24-valve D-4S Injection with Dual VVT-i
- Direct Shift 8-Speed Automatic Transmission with Intelligence (ECT-i)
- 17" Alloy Wheels with P235/60R17 Tires

SAFETY & CONVENIENCE

- Toyota Safety Sense - P (TSS-P): Pre-Collision System w/ Pedestrian Detection (PCS w/ PD), Lane Departure Alert (LDA) w/ Steering Assist (SA), Auto High Beams (AHB),and Dynamic Radar Cruise Control (DRCC)
- Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-Lock Brake System, Electronic Brake-Force Distribution, Brake Assist & Smart Stop Technology
- 4 LATCH Locations: 2 in 2nd Row and 2 in 3rd Row

EXTERIOR

- Projector-Beam Headlights w/Auto On/Off
- Dual Power Sliding Side Doors
- Daytime Running Lights
- Color-Keyed Power Outside Mirrors with Integrated Blind Spot Mirrors

INTERIOR

- Easy Clean Fabric 8-Way Power Driver's Seat with Power Lumbar, 4-Way Front Passenger Seat
- Removable Easy Clean 2nd Row Captain's Chairs with Stowable Center Seat with Tip Up and Long Slide
- 60/40 Split and Stow 3rd Row Seat with One-Motion Stow
- 3-Zone Automatic Climate Control: Driver, Passenger and Rear Zones
- Audio Plus, 7-in, Touch-Screen, USB Media Port, 5 USB Charge-Ports
- HandsFree Bluetooth Phone/Music, SiriusXM w/3-Month All Access Trial, Siri Eyes Free, Apple CarPlay Compatible

MANUFACTURER'S SUGGESTED RETAIL PRICE

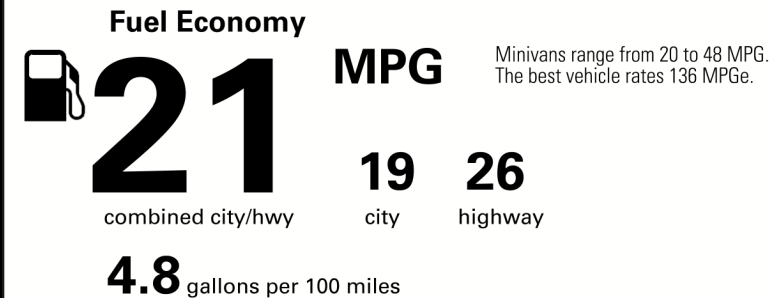
\$34,460.00

OPTIONAL EQUIPMENT

- | | | |
|-----|------------------------------|--------|
| FE | 50 State Emissions | |
| H1 | Commercial Program Incentive | |
| H8 | Fleet Credit | |
| C4. | Carpet Floor Mats | 199.00 |

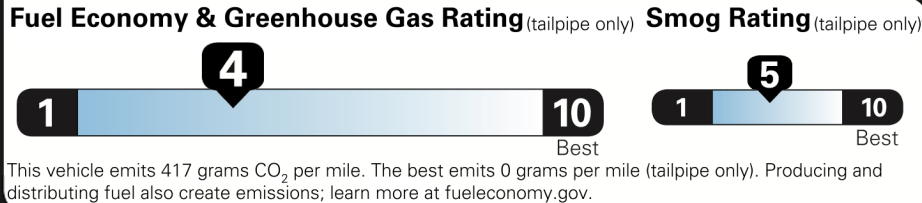
EPA DOT Fuel Economy and Environment

Gasoline Vehicle



You spend \$2,250 more in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$1,950



Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$7,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.70 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov Calculate personalized estimates and compare vehicles



DELIVERY, PROCESSING AND HANDLING FEE 1,175.00

TOTAL \$35,834.00

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle. Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Dealer Name / Address: 01007
BILL PENNEY TOYOTA
4808 UNIVERSITY DR., N.W.
HUNTSVILLE AL35816

Delivered by Truck to: 37067
BENNETT TOYOTA
1951 LEHIGH STREET
ALLENTOWN PA18103



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IMPORTANT NOTICE: The vehicle described above is a used vehicle. This Original Window Sticker was created by a third party vendor based on information set forth in the original new vehicle Monroney sticker. Dealer makes no representations or warranties, express or implied, as to the accuracy or reliability of the information in this window sticker, and is not responsible for any errors or omissions or missing, damaged, removed or third-party installed equipment/options. For current vehicle features and price, please review the Enterprise Car Sales website, the Used Car Buyer's Guide and/or discuss with your Enterprise Car Sales dealership.