

EXPERIENCE AMAZING

DESCRIPTION 2017 / 9502A IS200t 4-DR SDN

COLOR **NEBULA GRAY PEARL** JTHBA1D29H5055261

FINAL ASSEMBLY POINT TAHARA, AICHI, JAPAN

Delivered by Truck to: LEXUS OF RIVERSIDE 3150 ADAMS ST

RIVERSIDE CA92504

\$37,825.00

600.00

3,545.00

1,735.00

\$44,039.00

\$45.034.00

995.00

STANDARD EQUIPMENT INSTALLED OPTIONS

STANDARD FEATURES

- 2.0-liter twin-scroll Turbocharged inline
- 4-cylinder, Variable Valve Timing Intelligent
- Wide (VVT-iW)
- 8-speed Automatic Transmission w/Electronically
- Controlled Transmission w/intelligence (ECT-i)
- 241 Horsepower, 258 lb-ft Torque
- Steering Wheel Mounted Paddle Shifters
- Drive Mode Select- ECO, Normal, Sport & Snow modes
- Double wishbone front & multi-link rear suspension
- **Dynamic Radar Cruise Control**
- Vehicle Dynamics Integrated Management (VDIM)
- Anti-Lock Braking System (ABS), Electronic
- Brakeforce Distribution (EBD) & Brake Assist (BA
- 17" Aluminum Wheels- 225/45R17 All-Season tires.
- Location specific tire pressure monitoring system
- LED headlamps low & high beams,
- LED Daytime Running Lights (DRLs)
- **Dual Chrome Exhaust**

Fuel Economy

- Power Tilt/Slide Moonroof w/One-Touch Open/Close
- SmartAccess with Push-Button Start/Stop

- * Airbags 10: Driver & Front passenger: Front, Knee
- * & Side (6), Rear Side (2), Side Curtain (2)
- Lexus Safety System+, Pre-Collision System (PCS)
- w/Pedestrian Detection, High Speed-Dynamic Radar
- Cruise Control; Lane Departure Alert w/Steering
- Assist & Intelligent High Beam Headlamps
- Lexus Enform Safety Connect, Enform Remote
- (includes 1-year subscription)
- * Rear View Mirror- Auto Dimming, HomeLink Garage
- Door Opener
- Driver Seat: 10-way power, (including 2-way
- lumbar), Passenger Seat: 8-way power
- Folding rear seats (60/40 Split)
- Multi Information Display(MID)- full col
- display includes Audio, Phone & Trip Information
- Bluetooth hands free phone & audio streaming

Gasoline Vehicle

- Satellite Radio (3-month All Access trial
- subscription included)

MANUFACTURER'S SUGGESTED RETAIL PRICE

- ** Blind Spot Monitor w/Rear Cross-Traffic Alert Heated EC outside rear view mirror
- ** F SPORT Package:

Exterior: F SPORT front bumper & spindle grille, 18" F SPORT Split 5-Spoke Wheels, FR 225/40R18 RR 255/35R18, Summer Tires Interior: TFT instrument cluster. Heated & Ventilated front F SPORT seats, Perforated leather steering wheel with F SPORT logo and shift knob, Black headliner, Aluminum Pedals, Back-up Monitor Silver performance trim F Sport suspension

** Navigation System 10.25" Display, Remote Touch Interface, Lexus Enform, Destinations (includes 1-yr trial subscription); & App Suite (Complimentary), Voice Command, Lexus Insider, Electrochromic Auto-

Dimming Rearview Mirror

SPORT Steering Wheel with Paddle Shifters Trunk Mat/Cargo Net/Whl Locks/Rr Bumper App/Glove

SUB-TOTAL

TOTAL

Real-time Traffic and Weather, Gracenote Album 1 2017-06-23 07:45:18 (UTC)

Art, MP3 Player USB Integration, CD, Sirius M

Fuel Economy and Environment

These estimates reflect new EPA methods beginning with 2017 models.

Compacts range from 14 to 107 MPG.

combined city/hwy

You spend The best vehicle rates 119 MPGe.

> more in fuel costs over 5 years

compared to the average new vehicle.

3.8 gallons per 100 miles

Annual fuel COST

Fuel Economy & Greenhouse Gas Rating (tailpipe only)

Smog Rating (tailpipe only)

10



Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 26 MPG and costs \$7,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.80 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle



emissions are a significant cause of climate change and smog.





This vehicle emits 345 grams CO2 per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.



Smartphone OR Code ™

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score



DELIVERY, PROCESSING AND HANDLING FEE

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash

Driver Passenger



Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

Side Front seat Crash Rear seat Based on the risk of injury in a side impact.

Rollover

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars ($\bigstar \bigstar \bigstar \star$) with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

APPLICABLE FEDERAL TAXES NOT INCLUDED

Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service

License and title fees, state, local and applicable federal taxes, and dealer installed options and accessories are not included in the manufacturer's suggested retail price.

LEXUS NEW VEHICLE LIMITED WARRANTY

- Limited warranty coverage highlights include * 4YR / 50000 mile basic coverage
- * 6YR / 70000 mile powertrain coverage * 6YR / Unlimited mile corrosion perforation warranty

See your Warranty and Services Guide for details LEXUS IS PLEASED TO OFFER THE FOLLOWING OWNER SUPPORT PACKAGE WITH EACH NEW LEXUS

- * 24 hour, 365 day/yr. roadside assistance plan
- Complimentary 1st and 2nd scheduled maintenance services * Lodging for emergency breakdown 100 miles from home

An extended service contract may be available for this vehicle. Ask dealer for details

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