Year: 2009 Make: Tovota Model: Sienna LE FWD 8 PASSENGER VIN: 5TDZK23C89S254570

#### Exterior

- Roof Rack/Privacy Glass
- Black Heated Power Mirrors
- · Full Color-Keyed Exterior

## **Mechanical And** Performance

- · Full Wheel Covers, Temporary Spare Tire
- · 16" Steel Wheels w/P215/65R16 Tires
- Power Front & Rear Disc Brakes
- Power Rack & Pinion Steering
- · 5 Speed Automatic Transmission
- w/ECT-i
- · 3.5L DOHC V6 w/VVT-i

### **Safety And Convenience**

· Tilt & Telescopic Steering Wheel w/ Audio Controls

- · Cruise Cntrl/Keyless Entry
- Flding Tray Table/Illum Van Mirrors
   10 Cup & 4 Bottle Holders
- · Drvr's Wndw w/Auto Up/Down/Pwr
- Wndws in 1st & 2nd Rows/Pwr Rr Quarter Wndws

- Deluxe AM/FM/6 Disc CD w/6 Speakers
- · Front/Rear AC & Heater
- · Optitron Instrument Cluster
- · 60/40 Split & Stow 3rd Row Seat · 2nd Row 35/30/35 w/Frt&Cntr Mid St

· LE Cloth interior:6 Way Adj Drivers Seat w/Adjustable Lumbar & 4 Way Adj Front Passengers Seats · Engine Immobilizer

- · Tire Pressure Warning Indicator
- · Child Seat Top Tether & Lower Anchors
- · Child Protector Sliding Door Locks
- · Side Impact Door Beams
- · 3 Point Seatbelts in All Locations
- · Ft Seat Side Airbags&Curtain Shield Airbags in All 3 Rows
- · Advanced Airbags w/Occupant Sensor · Star Safety System: Includes Enhanced Vehicle Stability Control w/ Traction Control, Anti-Lock Brake System w/ Electronic Brake Force Distribution and Brake Assist

Engine: 6 Cylinder Transmission: 5ECTI Exterior: Silver Pine Mica (6U0) Interior: Stone







\$2,305

driving conditions, driving habits and vehicle's condition Actual mileage will vary with options

### **INSTALLED OPTIONS**

- [QP] Le Evp 3
  - dual pwr sliding doors
  - rear door closer JBL AM/FM stereo w/6-disc CD changer
  - (10) speakers
  - Bluetooth
  - DVD rear entertainment system w/9" screen 8-way pwr driver seat
  - overhead multi-info display

[AW] 17" Alloy Wheels	\$620
<ul> <li>P225/60R17 tires</li> <li>[RL] Daytime Running Lights</li> </ul>	\$70
<ul> <li>windshield wiper de-icer</li> <li>[CF] Carpet Floor Mats &amp; Door Sill</li> <li>Protector</li> </ul>	\$270
[FE] 50 State Emissions Original Shipping Charge	\$0 \$800

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