SAFETY

- · Right Side Camera
- Left Side Camera
- Front Camera
- Power Rear Child Safety Locks

Outboard Front Lap And Shoulder Safety Belts -inc: Rear Center 3 Point, Height Adjusters and Pretensioners

- Care Key
- Driver Knee Airbag
- Airbag Occupancy Sensor
- Curtain 1st And 2nd Row Airbags
- Dual Stage Driver And Passenger Front Airbags
- Low Tire Pressure Warning
- Aerial View Camera System Collision Mitigation-Rear
- Evasion Assist
- Driver Monitoring-Alert
- Collision Mitigation-Front Collision Mitigation Support Front Cross
- Traffic Mitigation
- Blind Spot
- Dual Stage Driver And Passenger Seat-
- Mounted Side Airbags Side Impact Beams
- Pilot Assist

INTERIOR

- Air Filtration
- 2 12V DC Power Outlets
- Immobilizer
- Perimeter Alarm
- Anti-Whiplash Fixed Front Head Restraints and Power Foldable Rear Head Restraints
- 2 Seatback Storage Pockets
- Digital/Analog Appearance
- Outside Temp Gauge
- Redundant Digital Speedometer
- Driver Information Center
- Delayed Accessory Power
- Driver / Passenger And Rear Door Bins Tracker System
- Sensus Navigation Integrated Navigation System w/Voice Activation
- Memory Settings -inc: Door Mirrors
- Cargo Space Lights
- Cargo Features -inc: Tire Mobility Kit
- Carpet Floor Trim and Carpet Trunk
- Lid/Rear Cargo Door Trim
- Full Carpet Floor Covering -inc: Carpet
- Front And Rear Floor Mats
- Fade-To-Off Interior Lighting
- Front And Rear Map Lights

· Full Floor Console w/Covered Storage, Mini Overhead Console and 2 12V DC Power Outlets

Driver And Passenger Visor Vanity Mirrors w/Driver And Passenger Illumination

Day-Night Auto-Dimming Rearview Mirror · Interior Trim -inc: Genuine Wood/Metal-Look Instrument Panel Insert, Piano Black

Console Insert and Metal-Look Interior Accents Leather/Aluminum Gear Shifter Material

- Leatherette Door Trim Insert
- **Full Cloth Headliner**
- Driver Foot Rest
- Illuminated Glove Box
- HVAC -inc: Underseat Ducts and
- Headliner/Pillar Ducts

Colors: Denim Blue Metallic (723) / Blond Mileage: 5,705 Dual Zone Front Automatic Air Conditioning

Engine: 4 Cylinder Engine

Transmission: Automatic with Geartronic

CITY MPG HIGHWAY MPG 25 33

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

New

MSRP	\$54,900.00
INSTALLED OPTIONS	
[723] Denim Blue Metallic	\$0
[UA00] Blond, Leather Seating Surfaces W/Blond Interior	\$0
[P0008] Climate Package	\$750
 Heated Steering Wheel Heated Rear Seats Headlamp Cleaners 	
[1253] Wheels: 19" 6 Spoke Black	\$800
Diamond Cut Alloy	
• Tires: 235/40VR19 All Season	
[1033] Harman/Kardon Premium Sound	\$800
 600-watt amp w/14 speakers 	
Original Shipping Charge	\$1,195
RETAIL PRICE (ORIGINALLY NEW)	\$58,445.00

Used

PRICE

\$43,990.00

Get more information on your smartphone:



Unlimited Motors -Westfield

indysunlimitedmotors.com 317-896-4488

MonroneyLabels.com

Internet Access Manual Tilt/Telescoping Steering Column 8-Way Passenger Seat

Adaptive w/Traffic Stop-Go

Cruise Control w/Steering Wheel Controls

Remote Releases -Inc: Power Cargo Access

Leather Steering Wheel Google Automotive Services Mobile Hotspot

HomeLink Garage Door Transmitter

8-Way Driver Seat

· Valet Function

Rear Cupholder

Front Cupholder

· Heated Front Bucket Seats -inc: 10-way power front seats w/2-way power lumbar and driver seat memory

ENTERTAINMENT

- · Real-Time Traffic Display
- 2 LCD Monitors In The Front · Bluetooth Wireless Phone Connectivity
- Window Grid Diversity Antenna
- · Badio w/Seek-Scan, Clock, Speed
- Compensated Volume Control, Voice
- Activation and Radio Data System

EXTERIOR

- · Headlights-Automatic Highbeams
- LED Brakelights Perimeter/Approach Lights
- Rear Fog Lamps
- · Auto On/Off Reflector Led Low/High Beam
- Daytime Running Auto-Leveling Directionally Adaptive Auto High-Beam Headlamps w/Delay-Off
- Trunk Rear Cargo Access
- Front License Plate Bracket
- Black Grille
- Galvanized Steel/Aluminum Panels Rain Detecting Variable Intermittent Wipers
- Light Tinted Glass
- Fixed Rear Window w/Defroster · Black Power w/Tilt Down Heated Auto
- Dimming Side Mirrors w/Power Folding and Turn Signal Indicator
- · Body-Colored Door Handles
- Black Side Windows Trim and Black Front Windshield Trim
- Body-Colored Rear Bumper w/Black Rub Strip/Fascia Accent
- Body-Colored Front Bumper

Express Open/Close Sliding And Tilting Laminated Glass 1st And 2nd Row Sunroof w/Power Sunshade

· Lithium Ion Traction Battery w/3.6 kW

Onboard Charger, 8 Hrs Charge Time @ 110/120V, 5 Hrs Charge Time @ 220/240V

Brake Actuated Limited Slip Differential

Regenerative 4-Wheel Disc Brakes w/4-

Wheel ABS, Front And Rear Vented Discs,

Brake Assist, Hill Hold Control and Electric

Multi-Link Rear Suspension w/Transverse

Double Wishbone Front Suspension w/Coil

Quasi-Dual Stainless Steel Exhaust

Gas-Pressurized Shock Absorbers Battery w/Run Down Protection

Electric Power-Assist Steering Touring Suspension Front And Rear Anti-Roll Bars

· Clearcoat Monotone Paint

and 18.8 kWh Capacity

· Tire Mobility Kit

MECHANICAL

Parking Brake

Leaf Springs

· 15.9 Gal. Fuel Tank

3.08 Axle Ratio · Full-Time All-Wheel

Springs