

Year: 2013  
 Make: Nissan  
 Model: Sentra 4dr Sdn I4 CVT FE+ S  
 VIN: 3N1AB7AP3DL793194

Engine: 4 Cylinder Engine  
 Transmission: CVT Transmission  
 Exterior: Super Black (KH3)  
 Interior: Charcoal

## SAFETY

- Tire pressure monitoring system
- Energy absorbing steering column
- Emergency inside trunk release
- Child seat anchorages in rear outboard seating positions (LATCH)
- Child safety rear door locks
- 3-point ALR/ELR seat belts for passenger seating positions
- 3-point ELR driver seat belt
- Front seatbelt pretensioners w/adjustable upper anchorages & load limiters
- Roof mounted curtain airbags for outboard positions
- Driver/front passenger side-impact airbags
- Dual-stage driver/front passenger airbags w/occupant classification sensor & seatbelt sensor
- Energy absorbing front/rear bumpers
- Zone body construction w/front/rear crumple zones
- Side-door guard beams
- Traction control system (TCS)
- Vehicle dynamic control (VDC)
- Anti-lock braking system (ABS) -inc: electronic brake force distribution (EBD), brake assist

## INTERIOR

- Front/rear passenger assist grips
- Dual visor vanity mirrors w/extensions
- Front/rear door map pockets
- Front passenger seatback pocket
- Overhead LED map light
- Daytime illumination
- Cargo area light
- Rear center armrest w/(2) cup holders
- (2) 12V pwr outlets
- Soft touch driver side door armrest
- Suede cloth w/silver accents door trim
- Rear window defroster w/timer
- Air conditioning -inc: in-cabin micro filter
- Remote trunk/fuel door release
- Remote keyless entry
- Pwr door locks w/auto-lock
- Pwr windows w/driver 1-touch auto up/down, auto reverse

- Vehicle immobilization system
- Instrumentation -inc: outside temp gauge, fuel consumption gauge, tachometer
- Trip computer
- Tilt/telescoping steering column
- Flexible center console storage w/dual front adjustable cup holders
- 60/40 split fold-flat rear seats
- Front bucket seats -inc: 6-way manual adjustable driver, 4-way manual adjustable passenger
- Suede cloth seat trim

## ENTERTAINMENT

- AM/FM audio system w/CD/MP3 player -inc: (4) speakers, aux audio input jack

## EXTERIOR

- Chrome door handles
- Variable intermittent windshield wipers
- Green tinted glass
- Body color pwr mirrors -inc: manual folding
- LED taillights
- Multi-reflector halogen headlamps -inc: LED accents, auto off headlamps
- Chrome grille w/silver accents
- Rear spoiler
- Rear tire & underbody aerodynamic deflectors
- Body color bumpers
- Compact spare tire
- Low rolling resistance tires
- P205/55HR16 all-season tires
- 16" steel wheels w/full wheel covers

## MECHANICAL

- Pwr front ventilated disc/rear drum brakes
- Electric pwr speed-sensitive rack & pinion steering
- Front/rear stabilizer bars
- Rear torsion beam suspension
- Independent strut front suspension
- Battery saver
- Front wheel drive
- Sport/eco drive modes
- Xtronic continuously variable transmission (CVT)
- Electronically controlled drive-by-wire throttle
- 1.8L DOHC 16-valve I4 engine

CITY MPG  
**30**



HIGHWAY MPG  
**39**

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

## New

<b>MSRP</b>	<b>\$16,990.00</b>
<b>INSTALLED OPTIONS</b>	
[C03] 50 State Emissions	\$0
[KH3] Super Black	\$0
[G1] Charcoal, Seat Trim	\$0
[B92] 4 Piece Body Color Splash Guards	\$160
[H92] Blueconnect Bluetooth Hands Free Phone System	\$275
[L92] Carpeted Floor & Trunk Mat Set	\$170
[G92] Mid Year Change	\$0
Original Shipping Charge	\$790
<b>RETAIL PRICE (ORIGINALLY NEW)</b>	<b>\$18,385.00</b>

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