### SAFETY

- Right Side Camera
- Left Side Camera
- Front Camera

Back-Up Camera w/Washer

Outboard Front Lap And Shoulder Safety Belts -inc: Rear Center 3 Point, Height

- Adjusters and Pretensioners
- Power Rear Child Safety Locks
- Airbag Occupancy Sensor
- Curtain 1st And 2nd Row Airbags Dual Stage Driver And Passenger Front
- Airbags
- Low Tire Pressure Warning
- Aerial View Camera System
- Blind Spot Assist Blind Spot 360 Degree Park Assist Automated
- Parking Sensors
- Driver Monitoring-Alert
- Autonomous Emergency Braking and Reverse Traffic Detection
- **Collision Mitigation-Front**
- Dual Stage Driver And Passenger Seat-Mounted Side Airbags
- Side Impact Beams

## INTERIOR

- Air Filtration
- 4 12V DC Power Outlets
- Immobilizer
- Perimeter Alarm
- Driver And Front Passenger Armrests Front Center Armrest w/Storage and Rear
- Center Armrest w/Storage Anti-Whiplash w/Tilt Front Head Restraints
- and Power w/Tilt Rear Head Restraints
- 2 Seatback Storage Pockets
- Head-Up Display
- Digital/Analog Appearance
- Outside Temp Gauge
- Redundant Digital Speedometer
- Driver Information Center
- Delayed Accessory Power
- Instrument Panel Covered Bin, Driver /
- Passenger And Rear Door Bins InControl Secure Tracker System
- Cargo Space Lights
- Cargo Net
- Folding Cargo Cover
- Cargo Area Concealed Storage
- Trunk/Hatch Auto-Latch
- Carpet Floor Trim and Carpet Trunk
- Lid/Rear Cargo Door Trim
- Full Carpet Floor Covering -inc: Carpet
- Front And Rear Floor Mats
- Fade-To-Off Interior Lighting

Front And Rear Map Lights Full Floor Console w/Covered Storage, Mini Overhead Console, Rear Console

w/Storage and 4 12V DC Power Outlets · Driver And Passenger Visor Vanity Mirrors w/Driver And Passenger Illumination, Driver And Passenger Auxiliary Mirror and

Illuminated Rear Visor Mirror Day-Night Auto-Dimming Rearview Mirror

- Full Suedecloth Simulated Suede
- Headliner
- Leather Door Trim Insert
- Metal-Look Gear Shifter Material
- Driver Foot Rest
- Illuminated Locking Glove Box

• HVAC -inc: Underseat Ducts, Residual Heat Recirculation, Headliner/Pillar Ducts and Console Ducts

Adaptive w/Traffic Stop-Go

Cruise Control w/Steering Wheel Controls

· Interior Lock Disable Rear Cupholder

Valet Function

Compass

- Front Cupholder
- Power Tilt/Telescoping Steering Column

HomeLink Garage Door Transmitter

Power Fuel Flap Locking Type

Engine: 8 Cylinder Engine

Exterior: Santorini Black (1AG)

**CITY MPG** 

16

**INSTALLED OPTIONS** 

**Original Shipping Charge** 

[1AG] Santorini Black Metallic

Interior: Almond Windsor Leather/Ivory Headliner

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

**RETAIL PRICE (ORIGINALLY NEW)** \$159,095.00

HIGHWAY MPG

21

\$157.000.00

\$0

\$2,095

Transmission: Automatic

New

MSRP

· 14-Way Passenger Seat · 14-Way Driver Seat

# **ENTERTAINMENT**

## 3 LCD Monitors In The Front

- · Window Grid And Roof Mount Diversity
- Antenna
- · Audio Theft Deterrent · Automatic Equalizer
- EXTERIOR
- · Laminated Glass
- Door Auto-Latch
  Headlights-Automatic Highbeams
- Front And Rear Fog Lamps Auto On/Off Projector Beam Led Low/High

Beam Daytime Running Auto-Leveling Auto High-Beam Headlamps w/Washer and Delay-Off

- LED Brakelights
- Perimeter/Approach Lights
  - Black Grille w/Metal-Look Accents
  - **Aluminum Panels**
  - Front Windshield -inc: Sun Visor Strip Speed Sensitive Rain Detecting Variable
  - Intermittent Wipers w/Heated Jets
- · Deep Tinted Glass
  - Fixed Rear Window w/Variable Intermittent Wiper and Defroster
- Body-Colored Power w/Tilt Down Heated Auto Dimming Side Mirrors w/Power Folding
- and Turn Signal Indicator
- Metal-Look Bodyside Insert and Body-
- Colored Bodyside Cladding
- Body-Colored Door Handles
- · Black Side Windows Trim and Black Front
- Windshield Trim
- · Express Open/Close Sliding And Tilting Glass 1st And 2nd Row Sunroof w/Power
- Sunshade
- **Clearcoat Paint**
- Steel Spare Wheel

## MECHANICAL

- · 4-Wheel Disc Brakes w/4-Wheel ABS, Front And Rear Vented Discs, Brake Assist, Hill Descent Control, Hill Hold Control and
- Electric Parking Brake

27.3 Gal. Fuel Tank

Steering

1 Skid Plate

Batterv

Permanent Locking Hubs

Tuned Adaptive Suspension

· Trailer Wiring Harness

Trailer Sway Control

150 Amp Alternator

Dual Stainless Steel Exhaust

Electric Power-Assist Speed-Sensing

Adjustable Automatic Ride Control Sport

Front And Rear Active Anti-Roll Bars

4-Corner Auto-Leveling Suspension

· Class IV Towing Equipment -inc: Hitch and

MonroneyLabels.com

90-Amp/Hr 800CCA Maintenance-Free

Automatic Rear Locking Differential

Full-Time Four-Wheel Drive **Electronic Transfer Case** GVWR: 6,967 lbs · 3.31 Axle Ratio

· Automatic w/Driver Control Height