



DESC.: **SIENNA XLE PREM AWD 7 PSGR**
 VIN: **5TDDZ3DCXJS196007**
 YR/MDL: 2018/5377A
 CLR: BLIZZARD PEARL /ASH (0070/14)
 FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

STANDARD EQUIPMENT

- MECHANICAL & PERFORMANCE**
- 3.5L V6 DOHC 24-valve D-4S Injection
 - with Dual VVT-i
 - Direct Shift 8-Speed Automatic
 - Transmission with Intelligence (ECT-i)
 - 18" Alloy Wheels with P235/55R18 tires
 - Active Torque Control AWD system
- SAFETY & CONVENIENCE**
- Toyota Safety Sense (TM) P (TSS-P): Pre-Collision System w/Pedestrian Detection (PCS w/PPD), Lane Departure Alert (LDA), w/Steering Assist (SA), Auto High Beams (AHB), and Dynamic Radar Cruise Control (DRCC)
 - Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-Lock Brake System, Electronic Brake-Force Distribution, Brake Assist & Smart Stop Technology
 - 4 LATCH locations: 2 in 2nd row and 2 in 3rd row
- EXTERIOR**
- Projector-Beam Headlights w/Auto On/Off
 - Dual Pwr Sliding Side Doors & Pwr Liftgate
 - Integrated Wide-Angle Fog Lights
 - Blind Spot Monitor/Rr Cross Traff Alert
 - Power Tilt / Slide Moonroof
- INTERIOR**
- Leather Trimmed Front Seats, 8-Way Power Driver's Seat, 4-Way Pwr Psgr Seat, Removable Tip Up and Long Slide 2nd Row Captain's Chairs, 60/40 Split & Stow w/One-Motion Stow 3rd Row Seat
 - 3-Zone Automatic Climate Control: Driver, Passenger and Rear zones
 - Smart Key System with Push Button Start
 - Dual-View Blu-Ray Rr Seat Entertainment
 - Driver Easy Speak
 - Entune 3.0 Prem. Audio w/Dynamic Navi 7" Hi-Res Touch-Screen, AM/FM/CD/USB/AUX, Bluetooth, Sirius XM 3 Month Trial, HD Radio & Integrated Backup Camera Display
 - 4.2" Color TFT Multi-Info Display Screen
 - ***Full Tank of Gas***

MANUFACTURER'S SUGGESTED RETAIL PRICE **\$43,110.00**

OPTIONAL EQUIPMENT

FE 50 State Emissions
 PC Special Color 395.00

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score Not Rated
 Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash Driver Passenger **★★★★★**
 Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

Side Crash Front seat Rear seat **Not Rated**
 Based on the risk of injury in a side impact.

Rollover **★★★★★**
 Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
 Source: National Highway Traffic Safety Administration (NHTSA)
 www.safercar.gov or 1-888-327-4236

EPA DOT Fuel Economy and Environment

Gasoline Vehicle

Fuel Economy

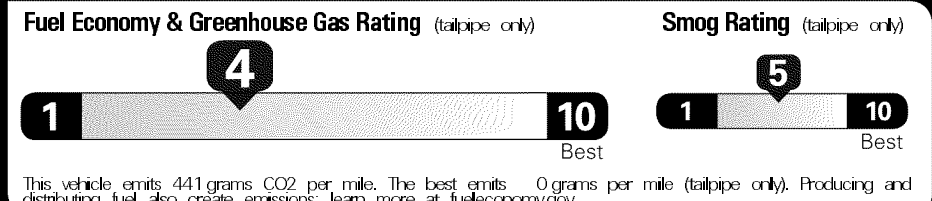
20 MPG Minivans range from 19 to 52 MPG. The best vehicle rates 136 MPGe.

18 city **24** highway

5.0 gallons per 100 miles

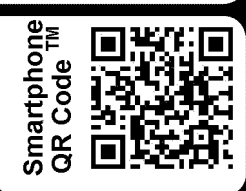
You spend \$2,250
 more in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$1,800



Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov
 Calculate personalized estimates and compare vehicles



DELIVERY, PROCESSING AND HANDLING FEE 995.00

TOTAL \$44,500.00

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle. Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price. ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Delivered by Truck to: 36090
 TOYOTA OF GLADSTONE
 19375 SE M'CLOUGHLIN BLVD.
 PO BOX 68329 (ZIP 97268)
 GLADSTONE OR 97027



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