



DESC.: **C-HR** **XLE**  
 VIN: **NMTKHMBX3JR031517**  
 YR/MDL: 2018/2404A  
 CLR: **BLUE ECLIPSE MET /FC20** (08X2/20)  
 FINAL ASSEMBLY POINT: **ARIFIYE,SAKARYA,TURKEY**

**GOVERNMENT 5-STAR SAFETY RATINGS**

**Overall Vehicle Score ★★★★★**

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash Driver Passenger ★★★★★**

Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash Front seat Rear seat ★★★★★**

Based on the risk of injury in a side impact.

**Rollover ★★★★★**

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)

www.safercar.gov or 1-888-327-4236

**STANDARD EQUIPMENT**

**MECHANICAL AND PERFORMANCE**

- 2.0L 4-Cyl DOHC 16-Valve 144HP
- CVT w/Intelligence and Shift Mode
- Front Whl Drive; Electric Power Assisted Steering; Electronic Fuel Injection Syst
- Ventilated Fr Disc/Solid Rr Disc Brakes
- Independent MacPherson Strut Front & Double Wishbone Rear Suspension
- 18" Alloy Wheels with 225/50R18 Tires

**SAFETY AND CONVENIENCE**

- Toyota Safety Sense P: Pre-Collision System with Pedestrian Detection; Lane Departure Alert with Steering Assist; Automatic High Beams; Full-Speed Range Dynamic Radar Cruise Control
- Electric Parking Brake and Brake Hold
- Dr/Fr Psgr Adv Airbag System, Dr Knee Airbag, Dr/Fr Psgr & Rr Seat-Mounted Side Airbags, Fr/Rr Side Curtain Airbags, Fr Psgr Seat Cushion Airbag
- Auto-Dimming Rrview Mrr w/Backup Camera
- LATCH-Lower Anchor & Tether for Children
- Tire Pressure Monitoring System

**EXTERIOR**

- Proj-Bm Halogen HdLmps w/Auto On/Off
- LED Daytime Running Lights w/On/Off
- Rear Window Wiper & Defogger
- Color-Keyed Pwr Outs Mrrs w/Turn Sig Ind
- Variable & Intermitt Fr Windshield Wipers

**INTERIOR**

- 7" Touch-Screen Display Audio, AM/FM/HD Radio w/Aha,6 Spkrs,AUX/USB Ports w/iPod Connectivity,Hands-Free Phone Capability & Music Streaming via Bluetooth Wireless Technology; Voice Recognition Technology
- 4.2" Color Multi-Information Display
- Dual-Zone Auto Climate Control System
- Rmte Kylss Entry w/Lock,Unlock,Panic Btn
- Pwr Locks, Pwr Windows w/One-Touch Auto Up/Down in All Positions
- Lthr Trim Tilt/Teles Str Whl w/Aud, MID, BT, Voice Command, DRCC, LDA, Trip Cntl
- \*\*\*Full Tank of Gas\*\*\*

MANUFACTURER'S SUGGESTED RETAIL PRICE **\$22,500.00**

**OPTIONAL EQUIPMENT**

FE 50 State Emissions  
 CF. Carpeted Floor Mats/Cargo Mat 194.00

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**EPA DOT Fuel Economy and Environment**

**Gasoline Vehicle**

**Fuel Economy**  
**29** **MPG**  
 combined city/hwy  
 27 city 31 highway  
 3.4 gallons per 100 miles

Compacts range from 14 to 107 MPG. The best vehicle rates 136 MPGe.

**You save \$500**  
 in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel cost \$1,250**

**Fuel Economy & Greenhouse Gas Rating (tailpipe only)** 6  
**Smog Rating (tailpipe only)** 3

Best 1 10 Best 1 10 Best

This vehicle emits 305 grams CO2 per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fueleconomy.gov**  
 Calculate personalized estimates and compare vehicles



DELIVERY, PROCESSING AND HANDLING FEE 995.00

**TOTAL \$23,689.00**

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle. Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Delivered by Truck to: 02031  
 LHM TOYOTA PEORIA  
 8633 WEST BELL ROAD  
 PEORIA AZ85382

