## 100 DESCRIPTION 2020 / 9502A IS 300 4-DR SDN Delivered by Truck to: LEXUS SANTA MONICA COLOR **ULTRA WHITE** 1501 SANTA MONICA BLVD. VIN JTHGA1D27L5101054 SANTA MONICA CA90404 FINAL ASSEMBLY POINT TAHARA, AICHI, JAPAN EXPERIENCE AMAZING STANDARD EQUIPMENT & INSTALLED OPTIONS MANUFACTURER'S SUGGESTED RETAIL PRICE STANDARD FEATURES 10-Way Power Driver's Seat (Incl 2-Way Lumbar) 2.0-Liter Turbocharged 4-Cyl. Engine With 241 HP and 8-Way Power Passenger's Seat \*\* Blind Spot Monitor w/Rear Cross-Traffic Alert 8-speed Automatic Transmission **Dual-Zone Automatic Climate Control** (Includes Blind Spot Monitor Complimentary Credit Rear Wheel Drive One-Touch Open/Close Pwr Tilt-and-Slide Moonroof of \$600) Rear View Mirror- Auto Dimming, HomeLink Garage \*\* F SPORT Package: Drive Mode Select (ECO, Normal, Sport & Snow) Steering Wheel Mounted Paddle Shifters Door Opener Exterior: F SPORT Front Bumper & Grille, F SPORT 17-in Split 5-Spoke Alloy Wheels 18-in Split 5-Spoke Alloy Wheels, Interior: LFA -First Aid Kit Inspired Instrumentation, F SPORT Bolstered Heated Lexus Safety System+, Pre-Collision System (PCS) Carpet Floor Mats and Ventilated Front Seats, Perforated w/Pedestrian Detection, High Speed-Dynamic Radar Leather-Trimmed Shift Knob and Steering Wheel With Cruise Control; Lane Departure Alert w/Steering F SPORT Logo, Black Headliner, Aluminum Pedals, Assist & Intelligent High Beam Headlamps Dark Gray Streamline Trim and F Sport Suspension Tunina SmartAccess with Push-Button Start/Stop \*\* Intuitive Parking Assist \*\* Door Edge Film by 3M Backup Camera \*\* Rear Lip Spoiler \*\* Trunk Mat/Cargo Net/Whi Locks/Rr Bumper App/Glove \*\* Rear Lip Spoiler Auto On/Off LED Low and High Beam Headlamps with Daytime Running Lights (DRL) Lexus Enform Safety Connect & Service Connect (Included for the First 10 years of ownership) Lexus Multimedia System with 7.0 in Color Display, 10-Speaker Lexus Premium Sound System Lexus Enform Remote (1-Year Trial Included) with Created on 2019-10-31 04:47:30 (UTC) Smart Watch & Alexa Skill integration SiriusXM Satellite Radio (3-Month Trial) EPA DOT **Fuel Economy and Environment Gasoline Vehicle** DELIVERY, PROCESSING AND HANDLI **Fuel Economy** You Spend TOTA Compacts range from 14 to 119 MPG. **MPG**



## \$38,560.00

-N/C-

3,195.00

500.00 90.00 400.00 370.00

## \$43,115.00 SUB-TOTAL

NG FEE	1,025.00
AL .	\$44,140.00

## APPLICABLE FEDERAL TAXES NOT INCLUDED

Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service.
License and title fees, state, local and applicable federal taxes, and dealer installed options and accessories are not included in the manufacturer's suggested retail price.
LEXUS NEW VEHICLE LIMITED WARRANTY ^ 4YR / 50000 mile basic coverage ^ 6YR / 70000 mile powertrain coverage ^ 6YR / Unlimited mile corrosion perforation warran
See your Warranty and Services Guide for details.
LEXUS IS PLEASED TO OFFER THE FOLLOWING OWNER SUPPORT PACKAGE WITH EACH NEW LEXUS * 24 hour, 365 day/yr. roadside assistance plan * Complimentary 1st and 2nd scheduled maintenance services * Lodging for emergency breakdown 100 miles from home
An extended service contract may be available for this vehicle. Ask dealer for details

