Year: 2014 Make: Toyota Model: Sienna Le 3.5 L FWD 8 PSGR VIN: 5TDKK3DC5ES525777

#### Exterior

Privacy Glass on Rear Side Windows
Dual Power Sliding Side Doors

#### Interior

• Power Windows w/Auto Up/Down • AM/FM/MP3 CD Player,6 Spkrs,SXM w/90-day Trial, Aux Audio Jack, USB Port, Auto Sound Leveling, Bluetooth Wireless

• Tri Zone Cli Cntrl w/Indi Temp Settings

 $\cdot$  60/40 Split &Stow 3rd RowTM w/One-motion

• Removable Easy Clean 2nd-Row Captain's Chairs w/Stowable Ctr Seat, Tip Up and Long Slide

• Easy Clean Fabric 8-way Pwr Dr Captain's Chair w/ Pwr Lumbar; 4way Front Pass Captain's Chair

• 3.5-inch Multi-info Disp w/Backup Camera

 $\cdot$  Cruise Control and Eco Driving Indicator

#### Mechanical And Performance

• 17" 5-spoke Aly Whls w/P235/60R17 Tires • Power-assisted Front & Rear Disc Brakes w/ Star Safety System · Electric Power Steering

 · 6-Spd Electronically Controlled Auto Overdrive Trans. w/ Intelligence (ECTi)

· 3.5L DOHC 24-valve Dual VVT-i V6

#### Safety And Convenience

· Child-protector Sliding Door Locks

· LATCH(Lwr Anchor & Tethers for Children) for Outboard 2nd Row & 3rd Row Ctr Seats

Reinforced Steel Unitized Body
Energy Absorbing Collapsible Str

Column

· Driver's Knee Airbag

· Dr & Fr Pass: Active Headrests,

Advanced Airbag System, Seatmounted Side Airbags and 3-row Side Curtain Airbags

· Fr Seatbelt Pretensioners/Force Limiters

· 3-point Seatbelts w/ALR & ELR Pass Belts

 Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-lock Brake System, Electronic Brake-force Distribution, Brake Assist & Smart Stop Technology

Engine: 6 Cylinder Transmission: 6ECTI Exterior: Super White (040) Interior: Bisgue

> CITY MPG **18**HIGHWAY MPG 25

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

### INSTALLED OPTIONS

[FE] 50 State Emissions Original Shipping Charge \$0 \$885

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