SAFETY

 Outboard Front Lap And Shoulder Safety Belts -inc: Rear Center 3 Point, Height Adjusters and Pretensioners

- \cdot Child Seat Sensor and Power Rear Child Safety Locks
- · Airbag Occupancy Sensor
- Dual Stage Driver And Passenger Front Airbags
 Time Creating Law Time Processor
- Tire Specific Low Tire Pressure Warning
- · Driver Monitoring-Alert
- · Front and Rear Parking Aid Front
- And Rear Parking Sensors • Dual Stage Driver And Passenger
- Seat-Mounted Side Airbags
- · Side Impact Beams

INTERIOR

- · Air Filtration
- · 4 12V DC Power Outlets
- · Immobilizer
- · Perimeter Alarm
- · 2 Seatback Storage Pockets
- · Manual Adjustable Rear Head Restraints
- · Digital Appearance
- Outside Temp Gauge
- Redundant Digital Speedometer
- Driver Information Center
- · Delayed Accessory Power

 Instrument Panel Covered Bin, Driver / Passenger And Rear Door Bins

 \cdot InControl Protect Tracker System \cdot InControl Navigation Pro Integrated Navigation System w/Voice

- Activation · Cargo Space Lights
- · Roll-Up Cargo Cover
- · Trunk/Hatch Auto-Latch
- · Carpet Floor Trim
- Full Carpet Floor Covering -inc: Carpet Front And Rear Floor Mats
- · Fade-To-Off Interior Lighting
- · Front And Rear Map Lights
- · Full Floor Console w/Covered
- Storage, Mini Overhead Console and 4 12V DC Power Outlets
- · Day-Night Auto-Dimming Rearview Mirror
- · Leather Door Trim Insert

· Leather/Metal-Look Gear Shifter Material

· Full Morzine Cloth Headliner

· Interior Trim -inc: Aluminum Door Panel Insert, Aluminum Console Insert and Chrome/Metal-Look Interior Accents

- · Driver Foot Rest
- · Illuminated Locking Glove Box
- · HVAC -inc: Underseat Ducts and
- Console Ducts
- · Cruise Control w/Steering Wheel Controls
- · HomeLink Garage Door
- Transmitter
- Power Fuel Flap Locking Type
 Valet Function
- Interior Lock Disable
- · Compass
- Compass

- Rear Cupholder
 Front Cupholder
- Front Cupnolder
 Leather/Metal-Look Steering Wheel
 w/Auto Tilt-Away
 InControl Wi-Fi Mobile Hotspot

Engine: V6 Cylinder Engine

Exterior: Indus Silver (1AC)

CITY MPG

17

INSTALLED OPTIONS

[1AC] Indus Silver Metallic

Windsor Leather Seat Trim

[173AB] Soft Door Close

W/Heated Rear Seats

[022GB] Cabin Air Ionization

Original Shipping Charge

[005B]] Ebony Morzine Headlining

[088GM] Dark Gray Oak Veneer

System (825 W)

Compartment

[041CZ] Sliding Panoramic Roof

New

MSRP

5007

lets

Interior: Ebony Grained Leather/Ebony Headliner

[029YU] Wheels: 21" 5 Split Spoke 'Style

[025LN] Radio: Meridian Surround Sound

[033IN] Heated & Cooled Front & Rear Seats

[045CB] Front Center Console Refrigerator

Get more information on your

smartphone:

Driven Auto Sales

www.drivenautosales.net

RETAIL PRICE (ORIGINALLY NEW)

[033GQ] Heated & Cooled Front Seats

[TOU] Ebony/Ebony/Ebony/Ebony, Perforated \$0

[040AK] Heated Windshield W/Heated Washer \$0

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

HIGHWAY MPG

23

\$72,990.00

\$1,835

\$710

\$510

\$610

\$815

\$1.120

\$100

\$355

\$355

\$1,295

\$81,815.00

\$0

\$1,120

Transmission: Automatic

- Internet Access
- Power Tilt/Telescoping Steering
- Column
- · 8-Way Passenger Seat
- · 8-Way Driver Seat

ENTERTAINMENT

- · Real Time Traffic Information Real-
- Time Traffic Display
- · Turn-By-Turn Navigation Directions
- · 3 LCD Monitors In The Front
- · 13 Speakers
- Window Grid And Roof Mount Diversity Antenna
- · Digital Signal Processor
- · Automatic Equalizer

EXTERIOR

- · Laminated Glass
- · Front And Rear Fog Lamps
- · LED Brakelights
- · Perimeter/Approach Lights
- Auto On/Off Projector Beam Led Low/High Beam Auto-Leveling Daytime Running Lights Preference Setting Headlamps w/Washer and
- Delay-Off • Black Grille w/Metal-Look Surround
- · Wing Spoiler
- Aluminum Panels
 Speed Sensitive Rain Detecting
- Variable Intermittent Wipers
- · Deep Tinted Glass
- Fixed Rear Window w/Fixed Interval Wiper and Defroster
- Body-Colored Power w/Tilt Down Heated Auto Dimming Side Mirrors w/Power Folding and Turn Signal Indicator
- · Body-Colored Door Handles
- · Black Side Windows Trim
- · Black Bodyside Cladding
- · Body-Colored Rear Bumper
- w/Metal-Look Rub Strip/Fascia Accent and Black Bumper Insert
- · Body-Colored Front Bumper
- w/Metal-Look Bumper Insert
- · Clearcoat Paint
- · Aluminum Spare Wheel

MECHANICAL

- · Permanent Locking Hubs
- · Dual Stainless Steel Exhaust
- w/Chrome Tailpipe Finisher
- 27.6 Gal. Fuel Tank
- · Electric Power-Assist Speed-Sensing Steering
- Automatic w/Driver Control Height Adjustable Suspension
- · Front And Rear Anti-Roll Bars
- · 4-Corner Auto-Leveling Suspension
- · Towing Equipment -inc: Trailer Sway Control

MonroneyLabels.com

· 80-Amp/Hr Maintenance-Free Battery w/Run Down Protection

· Electronic Transfer Case

· GVWR: 6,614 lbs · 3.73 Axle Ratio