#### SAFETY

- Right Side Camera
- Left Side Camera
- Front Camera Back-Up Camera

Outboard Front Lap And Shoulder Safety Belts -inc: Rear Center 3 Point, Height Adjusters and Pretensioners

First Aid Kit Child Seat Sensor and Rear Child Safety Locks

- Driver Knee Airbag Airbag Occupancy Sensor
- Curtain 1st, 2nd And 3rd Row Airbags Dual Stage Driver And Passenger Front Airbags
- Tire Specific Low Tire Pressure Warning Driver Monitoring-Alert
- Collision Mitigation-Front
- Aerial View Camera System Active Brake Assist with Cross-Traffic
- Function Active Parking Assist Automated Parking
- Sensors Side Impact Beams

## INTERIOR

Air Filtration 3 12V DC Power Outlets and 1 120V AC

Power Outlet Immobilizer

- Perimeter Alarm
- Power w/Tilt Front Head Restraints and Manual Adjustable Rear Head Restraints
- 2 Seatback Storage Pockets
- Front Center Armrest w/Storage and Rear Center Armrest w/Storage
- Digital/Analog Appearance Outside Temp Gauge
- Redundant Digital Speedometer

- Driver Information Center Delayed Accessory Power Instrument Panel Covered Bin, Driver / Passenger And Rear Door Bins
- Tracker System
- Memory Settings -inc: Door Mirrors, Steering Wheel and Head Restraints
- Cargo Space Lights
- Roll-Up Cargo Cover Cargo Area Concealed Storage
- Trunk/Hatch Auto-Latch Carpet Floor Trim and Carpet Trunk Lid/Rear
- Cargo Door Trim
- Full Carpet Floor Covering -inc: Carpet Front And Rear Floor Mats

Fade-To-Off Interior Lighting Front And Rear Map Lights Full Floor Console w/Covered Storage, Mini Overhead Console, 3 12V DC Power Outlets and 1 120V AC Power Outlet

- And Passenger Auxiliary Mirror Day-Night Auto-Dimming Rearview Mirror Urethane Gear Shifter Material
- Leatherette Door Trim Insert
- Full Cloth Headline
- Interior Trim -inc: Chrome/Aluminum Interior Accents
- Driver Foot Rest
- Illuminated Locking Glove Box HVAC -inc: Underseat Ducts, Headliner/Pillar Ducts and Console Ducts
- Cruise Control HomeLink Garage Door Transmitter
- Remote Releases -Inc: Hands-Free Access
- Proximity Cargo Access Power Fuel Flap Locking Type

- Valet Function Compass
- 3 12V DC Power Outlets
- Rear Cupholder Illuminated Front Cupholder
- HERMES LTE Mobile Hotspot Internet Access
- Power Tilt/Telescoping Steering Column 14-Way Power Passenger Seat -inc: Power

Recline, Height Adjustment, Seatback Side Bolster Support, Fore/Aft Movement, Cushion Extension, Cushion Tilt and Articulating Upper

Engine: 8 Cylinder Engine Transmission: 9-Speed Automatic

Mileage: 2,662

Colors: Polar White (149) / Black

CITY MPG

16

**INSTALLED OPTIONS** 

W/Black Accents

[1490] Polar White

[550] Trailer Hitch

[DC1] Night Package

Sunshades

Navigation

Holders

[RWH] Wheels: 21" Amg Twin 5 Spoke

[201] Black, Leather Upholstery

[H31] Natural Grain Grey Oak Wood

[DA2] Driver Assistance Package Plus

[DB0] Warmth & Comfort Package

[297] Electric Rear Side Window

[872] Heated 2 ND Row Seats

[U19] Mbux Augmented Video For

[DC5] Acoustic Comfort Package

[311] Heated & Cooled Front Cup

[D07] Wheel Locking Bolts

[D26] Load Sill Protector

**Original Shipping Charge** 

[D11] Roof Spoiler, Body Color

[D43] All Season Front/Rear Floormats, \$170

**Unlimited Motors -**

Westfield

indysunlimitedmotors.com 317-896-4488

**RETAIL PRICE (ORIGINALLY NEW)** 

[D490] First Aid Kit

Black Rubber

Used

PRICE

[224] 6 Seat Configuration

New

MSRP

Trim

Actual mileage will vary with options, driving conditions, driving habits and vehicle's conditio

HIGHWAY MPG

21

\$105,000.00

\$0

\$0

\$0

\$0

\$160

\$1.950

\$1.450

\$600

\$580

\$400

\$500

\$350

\$1,100

\$180

\$160

\$35

\$685

\$175

\$1,150

\$114,645.00

\$89.000.00

Backrest 14-Way Power Driver Seat -inc: Power Recline. Height Adjustment, Cushion Extension,

Seatback Side Bolster Support, Fore/Aft Movement, Cushion Tilt and Articulating Upper Backrest

### ENTERTAINMENT

- Siriusxm Traffic Real-Time Traffic Display
- Bluetooth Wireless Phone Connectivity
- 2 LCD Monitors In The Front
- Window Grid Diversity Antenna
- Streaming Audio Audio Theft Deterrent

# EXTERIOR

- Door Auto-Latch
- Headlights-Automatic Highbeams LED Brakelights
- Perimeter/Approach Lights
- Cornering Lights Rear Fog Lamps
- Auto On/Off Projector Beam Led Low/High
- Beam Daytime Running Auto-Leveling Directionally Adaptive Auto High-Beam
- Headlamps w/Delay-Off
- Roof Rack Rails Only Power Liftgate Rear Cargo Access Illuminated Running Boards
- Chrome Grille
- Fully Galvanized Steel Panels Deep Tinted Glass
- Fixed Rear Window w/Fixed Interval Wiper and Defroster
- Body-Colored Power Heated Side Mirrors
- w/Driver Auto Dimming, Power Folding and Turn Signal Indicator
- Body-Colored Wheel Well Trim
- Chrome Door Handles
- Chrome Side Windows Trim and Black Front Windshield Trim
- · Body-Colored Rear Bumper w/Chrome Rub
- Strip/Fascia Accent and Chrome Bumper Insert Body-Colored Front Bumper w/Chrome Rub Strip/Fascia Accent
- Express Open/Close Sliding And Tilting Glass Panorama 1st And 2nd Row Sunroof w/Power
- Sunshade Clearcoat Paint

Control and Electric Parking Brake

Compact Spare Tire Mounted Inside Under Cargo · Steel Spare Wheel

Lithium Ion Traction Battery
Active Brake Assist w/Cross-Traffic Function

Permanent Locking Hubs Dual Stainless Steel Exhaust w/Chrome

4-Corner Auto-Leveling Suspension Towing Equipment -inc: Trailer Sway Control Hybrid Electric Motor

Battery w/Run Down Protection

Full-Time 4MATIC All-Whee GVWR: 7,485 lbs. · 3.27 Axle Ratio

Regenerative 4-Wheel Disc Brakes w/4-Wheel ABS, Front And Rear Vented Discs, Hill Hold

Electric Power-Assist Speed-Sensing Steering

Automatic w/Driver Control Height Adjustable
Automatic w/Driver Control Ride Control

MonroneyLabels.com

MECHANICAL

Tailpipe Finisher · 23.8 Gal. Fuel Tank

Adaptive Suspension Front And Rear Anti-Rolls