### SAFETY

 Outboard Front Lap And Shoulder Safety Belts -inc: Rear Center 3 Point, Height Adjusters and Pretensioners

- · Power Rear Child Safety Locks
- · Airbag Occupancy Sensor
- Curtain 1st And 2nd Row Airbags
   Dual Stage Driver And Passenger
- Front Airbags
- · Low Tire Pressure Warning
- and Rear Traffic Monitor
- Blind Spot Monitor Blind Spot
- · Blind Spot Monitor Blind Spot
- · Dual Stage Driver And Passenger
- Seat-Mounted Side Airbags

· Side Impact Beams

### INTERIOR

# · Air Filtration

- · 3 12V DC Power Outlets
- · Immobilizer
- · Perimeter Alarm
- · 2 Seatback Storage Pockets
- Front Center Armrest and Rear
- Center Armrest w/Storage · Anti-Whiplash w/Tilt Front Head Restraints and Manual w/Tilt Rear
- Head Restraints
- · Digital/Analog Appearance
- · Outside Temp Gauge
- · Driver Information Center
- · Delayed Accessory Power
- · Driver / Passenger And Rear Door
- Bins • InControl Protect Tracker System
- Cargo Space Lights
- · Trunk/Hatch Auto-Latch
- Carpet Floor Trim and Carpet Trunk Lid/Rear Cargo Door Trim
- Full Carpet Floor Covering -inc:
- Carpet Front And Rear Floor Mats
- · Fade-To-Off Interior Lighting
- · Front And Rear Map Lights
- · Full Floor Console w/Covered

Storage, Mini Overhead Console and 3 12V DC Power Outlets • Driver And Passenger Visor Vanity

Mirrors w/Driver And Passenger Illumination and Illuminated Rear Visor Mirror

- $\cdot$  Day-Night Auto-Dimming Rearview Mirror
- $\cdot$  Full Suedecloth Simulated Suede Headliner
- $\cdot$  Chrome Gear Shifter Material
- · Leather Door Trim Insert
- · Driver Foot Rest
- · Illuminated Locking Glove Box
- · HVAC -inc: Underseat Ducts and
- **Console Ducts**

 $\cdot$  Cruise Control w/Steering Wheel Controls

- · HomeLink Garage Door Transmitter
- · Remote Releases -Inc: Power Cargo Access
- · Valet Function

- Compass
   Rear Cupholder
- · Front Cupholder
- Power Tilt/Telescoping Steering
  Column

Engine: V6

Transmission: Automatic

Interior: Cashew / Truffle

New

MSRP

Locks

Exterior: Loire Blue Metallic (1AM)

**CITY MPG** 

17

**INSTALLED OPTIONS** 

[1AM] Loire Blue Metallic

Steering Wheel

[IAX90] Car Care Pack

**Original Shipping Charge** 

[040AK] Heated Front Windshield

[032DR] Heated Wood & Leather

[086EK] 360 Degree Parking Aid

[XI003] Wheel Protection Pack Chrome

**RETAIL PRICE (ORIGINALLY NEW)** 

[XILA1] Premium Interior Protection Pack \$549

Get more information on your

smartphone:

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

HIGHWAY MPG

25

\$87,400.00

\$0

\$385

\$510

\$305

\$199

\$49

\$1,025

\$90,422.00

- · 12-Way Passenger Seat
- · 12-Way Driver Seat

### ENTERTAINMENT

## · 2 LCD Monitors In The Front

#### · Integrated Roof Antenna

- · Automatic Equalizer
- · 20 Speakers

### **EXTERIOR**

- · Laminated Glass
- · Door Auto-Latch
- · Headlights-Automatic Highbeams
- · LED Brakelights
- · Perimeter/Approach Lights
- · Cornering Lights
- · Rear Fog Lamps
- Auto On/Off Projector Beam Led

Low/High Beam Daytime Running Auto-Leveling Directionally Adaptive Auto High-Beam Headlamps w/Washer and Delav-Off

- Power Open And Close Trunk Rear Cargo Access
- · Aluminum Panels
- Rain Detecting Variable Intermittent
  Wipers
- · Light Tinted Glass
- Fixed Rear Window w/Defroster and Power Blind
- Body-Colored Power Heated Auto Dimming Side Mirrors w/Power Folding and Turn Signal Indicator
- Chrome Door Handles
- Chrome Side Windows Trim and
- Black Front Windshield Trim
- Body-Colored Rear Bumper
- w/Chrome Bumper Insert
- · Body-Colored Front Bumper
- w/Chrome Bumper Insert
- · Clearcoat Paint
- Compact Spare Tire Mounted Inside Under Cargo
- · Aluminum Spare Wheel

### MECHANICAL

- 4-Wheel Disc Brakes w/4-Wheel ABS, Front And Rear Vented Discs, Brake Assist, Hill Descent Control, Hill Hold Control and Electric Parking Brake
   Dual Stainless Steel Exhaust
- w/Chrome Tailpipe Finisher
- · 21.1 Gal. Fuel Tank
- Hydraulic Power-Assist Speed-
- Sensing Steering

· 2.56 Axle Ratio · Full-Time All-Wheel

- · Automatic Height Adjustable
- Automatic Ride Control Adaptive
- Suspension · Front And Rear Anti-Rolls
- Front And Rear Anti-Rolls
   Boor Auto Loveling Suspense
- Rear Auto-Leveling Suspension
   130 Amp Alternator
- · 90-Amp/Hr 950CCA Maintenance-
- Free Battery w/Run Down Protection

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