Year: 2013 Make: Nissan

Model: Sentra 4dr Sdn I4 CVT SL VIN: 3N1AB7AP6DL706856

Engine: 4 Cylinder Engine Transmission: CVT Transmission Exterior: Graphite Blue (RAQ) Interior: Marble Gray

#### · Pwr windows w/driver 1-touch auto **SAFETY** up/down, auto reverse

- Vehicle security system
- · Vehicle immobilization system
- · Instrumentation -inc: outside temp gauge, fuel consumption gauge.

tachometer, chrome accents

· Trip computer

· Leather wrapped steering wheel w/illuminated mounted cruise, audio & Bluetooth controls

· Tilt/telescoping steering column

· 60/40 split fold-flat rear seats

· Front bucket seats -inc: 6-way manual adjustable driver, 4-way manual adjustable passenger

· Premium cloth seat trim

## **ENTERTAINMENT**

- · Bluetooth hands-free phone system
- · SiriusXM satellite radio
- · 4.3" audio system color display -inc: USB interface
- · AM/FM audio system w/CD/MP3 player -inc: (6) speakers, aux audio input jack

#### **EXTERIOR**

- · Chrome door handles
- · Variable intermittent windshield wipers
- · Green tinted glass
- · Body color heated pwr mirrors w/LED integrated turn signals -inc: manual foldina
- · Fog lights
- · LED taillights
- · Multi-reflector halogen headlamps inc: LED accents, smart auto headlamps
- · Chrome grille w/silver accents
- · Body color bumpers
- · Compact spare tire
- · P205/50VR17 all-season tires
- · 17" 7-spoke aluminum wheels

### **MECHANICAL**

- · Pwr front ventilated disc/rear drum brakes
- · Electric pwr speed-sensitive rack & pinion steering
- · Front/rear stabilizer bars
- · Rear torsion beam suspension
- · Independent strut front suspension
- · Battery saver
- · Front wheel drive
- · Sport/eco drive modes
- · Xtronic continuously variable transmission (CVT)
- · Electronically controlled drive-by-wire
- · 1.8L DOHC 16-valve I4 engine

CITY MPG



HIGHWAY MPG

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

# New

MSRP	\$19,590.00
INSTALLED OPTIONS	
[C03] 50 State Emissions	\$0
[RAQ] Graphite Blue	\$0
[K1] Marble Gray, Seat Trim	\$0
[L92] Carpeted Floor & Trunk Mat Set	\$170
Original Shipping Charge	\$790
RETAIL PRICE (ORIGINALLY NEW)	\$20,550.00

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- · Tire pressure monitoring system inc: Easy-Fill tire alert
- · Energy absorbing steering column
- Emergency inside trunk release
- · Child seat anchorages in rear outboard seating positions (LATCH)
- Child safety rear door locks
- · 3-point ALR/ELR seat belts for passenger seating positions
- 3-point ELR driver seat belt
- Front seatbelt pretensioners w/adjustable upper anchorages & load limiters
- Roof mounted curtain airbags for outboard positions
- · Driver/front passenger side-impact
- Dual-stage driver/front passenger airbags w/occupant classification sensor & seatbelt sensor
- · Energy absorbing front/rear bumpers
- Zone body construction w/front/rear crumple zones
- Side-door guard beams
- Traction control system (TCS)
- Vehicle dynamic control (VDC)
- Anti-lock braking system (ABS) -inc: electronic brake force distribution (EBD), brake assist

## INTERIOR

- Front/rear passenger assist grips
- · Maple wood-tone interior door
- Leather wrapped shift knob w/maple wood-tone surround
- · Dual visor vanity mirrors w/extensions
- Front/rear door map pockets
- Front seatback pockets Overhead LED map light
- Daytime illumination Cargo area light
- Rear center armrest w/(2) cup holders
- (2) 12V pwr outlets
- Soft touch driver side door armrest
- Premium cloth door trim
- Rear window defroster w/timer
- Dual zone automatic temp control inc: in-cabin micro filter, heating ducts under front seats
- · Pwr trunk/manual fuel door release
- · Intelligent Key keyless ignition & entry system
- Remote keyless entry
- Pwr door locks w/auto-lock