Year: 2014 Make: Toyota

Model: Sienna Ltd 3.5 L AWD 7 PSGR

VIN: 5TDDK3DC2ES079824

Engine: 6 Cylinder Transmission: 6ECTI

Exterior: Silver Sky Metallic (1D6)

Interior: Light Gray

#### **Exterior**

- · Dual Moonroof
- · Dual Pwr Sliding Side Doors &Pwr Liftote

#### Interior

- · Smart Key System w/ Push Button Start
- · Power Windows w/Auto Up/Down
- · JBL AM/FM/MP3 6-disc CD Changer, 10 Speakers, SXM w/90-day Trial, Aux Audio Jack,USB Port, Bluetooth Wireless
- · Tri Zone Climate Control w/Individual Temperature Settings &Rear Control Panel
- · Leatherette 60/40 Split & Stow 3rd RowTM
- · Removable 2ndRow Lounge Seat, Long Slide
- $\cdot$  Heated Front Seats w/ Adj Temp Control
- · Two Tone Leather 8-way Pwr Dr Captain's Chair w/Mem; 4way Pwr Pass Captain Chair
- · 3.5-inch Multi-info Disp w/Backup Camera
- · Cruise Control and Eco Driving Indicator

## Mechanical And Performance

· 18" 10-spoke Aly Whls P235/55RF18 Tires

- · Power-assisted Front & Rear Disc Brakes w/ Star Safety System
- · Active Torque Control AWD system
- · 6-Spd Electronically Controlled Auto Overdrive Trans. w/ Intelligence (ECTi)
- · 3.5L DOHC 24-valve Dual VVT-i V6

#### **Safety And Convenience**

- · Child-protector Sliding Door Locks
- · LATCH(Lwr Anchor & Tethers for Children) for Outboard 2nd Row & 3rd Row Ctr Seats
- $\cdot$  Safety Connect; Front & Rr Parking Sonar
- $\cdot$  Blind Spot Monitor/Rr Cross Traff Alert
- · Driver's Knee Airbag
- · Dr & Fr Pass: Active Headrests, Advanced Airbag System, Seatmounted Side Airbags and 3-row Side Curtain Airbags
- · Fr Seatbelt Pretensioners/Force Limiters
- $\cdot$  3-point Seatbelts w/ALR & ELR Pass Belts
- · Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-lock Brake System, Electronic Brake-force Distribution, Brake Assist & Smart Stop Technology

CITY MPG



**HIGHWAY MPG** 

**23** 

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

### New

MSRP	\$41,710.00
INSTALLED OPTIONS	
[LT] Limited Package	\$0
High grade package	
[PT] Limited Premium Package	\$4,105
<ul> <li>Wireless Headphones (2)</li> <li>Dual View Entertainment Center w/16.4"         Display         RCA jacks</li> <li>2 120V AC power outlets and remote</li> <li>Radio: JBL AM/FM/MP3/4-CD w/NAV/10         Speakers</li> <li>voice-activated touch-screen DVD         navigation system and panorama camera including integrated backup camera w/2         views (regular mode and wide angle mode)         and on-screen backup guides</li> <li>SiriusXM satellite radio w/NavTraffic w/90-day trial</li> <li>auxiliary audio jack</li> <li>USB port w/iPod connectivity</li> <li>hands-free phone capability and music streaming via Bluetooth wireless         technology</li> </ul>	
[3T] Roof Rack Cross Bars	\$185
[CF] Carpet Floor Mats/Door Sill Protector	\$330
[FE] 50 State Emissions	\$0
[WL] Wheel Locks (Alloy)	\$67
Original Shipping Charge	\$885
RETAIL PRICE (ORIGINALLY NEW)	\$47,282.00

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## **Carmel Auto Gallery**

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