



DESC.: **SIENNA XSE** **7 PASSENGER**  
 VIN: **5TDXRKEC4PS152857**  
 YR/MDL: 2023/5410C  
 CLR: CEMENT/NEUTRAL WA (01H5/12)  
 FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

**STANDARD EQUIPMENT**

UNLESS REPLACED BY OPTIONAL EQUIPMENT

**MECHANICAL & PERFORMANCE**

- 2.5L 4-Cylinder Engine
  - 245 Combined Net Horsepower
  - Electronic Continuous Var. Tran. (ECVT)
  - 20-in Wheels
  - Sport Tuned Suspension
- SAFETY & CONVENIENCE**
- Toyota Safety Sense 2.0: Pre-Collision Sys w/Pedestrian Detection, Full-Speed Range Dynamic Radar Cruise Control, Lane Departure Alert w/Steering Assist, Lane Tracing Assist, Automatic High Beams, Road Sign Assist
  - STAR Safety System
  - LATCH-Lower Anchor & Tether for Children
  - Blind Spot Monitor w/ RCTA
  - 5-Door Smart Key w/ Push Button Start
  - Connected Services Capable. 4G network dependent. See Toyota.com for details.

**EXTERIOR**

- LED Headlights with Auto On/Off Feature
- Hands-Free Dual Power Sliding Side Doors
- Power Liftgate
- Frt & Rear Parking Assist w/ Auto Brake
- Power Tilt / Slide Moonroof

**INTERIOR**

- Premium Audio-9-in. Navigation w/8Spkr
- Apple CarPlay & Android Auto Compatible
- USB Media Port, 6 USB Charge Ports
- SiriusXM w/3-Month Platinum Plan Trial
- Four Zone Auto Climate Control
- SofTex-Trimmed Seats, Heated & Power Front Seats, 2nd-Row Captain's Chairs w/ Super-Long-Slide Feature, 60/40 One-Motion-Stow w/ Split & Stow 3rd-Row Seat
- Rear Seat Reminder

- For Full Product Details, Please Visit Toyota.com/Sienna  
 \*\*\*Full Tank of Gas\*\*\*

**BASE MANUFACTURER'S SUGGESTED RETAIL PRICE \$43,695.00**

**OPTIONAL EQUIPMENT**

FE	50 State Emissions	
RR	Roof Rails	150.00
62.	Tri Fold Cargo Liner	165.00
3T.	Cross Bars	210.00
2T.	All Weather Floor Liners	260.00
DK.	Owner's Portfolio	

**GOVERNMENT 5-STAR SAFETY RATINGS**

**Overall Vehicle Score** ★★★★★

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

<b>Frontal Crash</b>	<b>Driver Passenger</b>	★★★★★
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Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

<b>Side Crash</b>	<b>Front seat Rear seat</b>	★★★★★
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Based on the risk of injury in a side impact.

<b>Rollover</b>	★★★★★
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Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)

www.safercar.gov or 1-888-327-4236

**EPA DOT Fuel Economy and Environment**



Gasoline Vehicle

**Fuel Economy**

**36** MPG  
 combined city/hwy city highway  
 2.8 gallons per 100 miles

Minivans range from 20 to 48 MPG. The best vehicle rates 132 MPGe.

**You save**

**\$1,750**  
 in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel cost**

**\$1,250**

**Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)**



This vehicle emits 246 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and costs \$8,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.95 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fueleconomy.gov**

Calculate personalized estimates and compare vehicles



**MANUFACTURER'S SUGGESTED RETAIL PRICE† \$44,480.00**

DELIVERY, PROCESSING AND HANDLING FEE 1,335.00

**TOTAL \$45,815.00**

†Manufacturer's suggested retail price excludes delivery processing and handling fees, license and title fees, applicable federal, state and local taxes, and dealer and distributor options and accessories.

Delivered by Truck to: 46101  
 TOYOTA OF RENTON  
 150 SW 7TH STREET  
 RENTON WA98057



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