Year: 2016 Make: Toyota

Model: Sienna XIe 3.5 L FWD 8 PSGR

VIN: 5TDYK3DC1GS701561

Engine: 6 Cylinder Transmission: 6ECTI

Exterior: Midnight Black Metallic (218)

Interior: Chateau

#### **Exterior**

- Power Tilt / Slide Moonroof
  Blind Spot Monitor/Rr Cross Traff
- Alert
- · Integrated Wide-Angle Fog Lights
- · Dual Pwr Sliding SideDoors &Pwr Liftgate
- · Projector-Beam Headlights w/Auto On/Off

#### Interior

- · 4.2" Color TFT Multi-Info Display Screen
- · 7" Hi-Res Touch-Screen,AM/FM/CD/USB/AUX, Bluetooth, SXM All Access 3-mo Trial, HD Radio & Integrated Backup Camera Display Scout GPS Link App · Smart Key System w/ Push Button Start

- · 3-Zone Auto A/C -Driver, Passenger, Rear
- · Leather Trimmed Front Seats, 8-way Power Driver's Seat, 4-Way Pwr Psgr Seat, Removable Tip Up & Long Slide 2nd Row Captain's Chairs, 60/40 Split & Stow w/One-Motion Stow 3rd Row Seat

### Mechanical And Performance

- $\cdot$  17" 7-spoke Aly Whls w/P235/60R17 Tires
- · 6-Spd Electronically Controlled Auto Overdrive Trans. w/ Intelligence (ECT-i)
- · 3.5L DOHC 24-valve Dual VVT-i V6

#### **Safety And Convenience**

- $\cdot$  4 LATCH (Lower Anchor & Tethers for Children) locations
- · 8 Airbags: Advanced Airbag System, Driver & Front Passenger Seat-Mounted Side, Driver Knee, Front Passenger Seat Cushion & 3-row Side Curtain Airbags
- · Dr & Fr Psgr Active Headrests · Star Safety System: Enhanced Vehicle Stability Control, Traction Control, Anti-Lock Brake System, Electronic Brake-Force Distribution, Brake Assist & Smart Stop Technology

**CITY MPG** 

18



HIGHWAY MPG

25

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

INSTALLED OPTIONS	
[FE] 50 State Emissions	\$0
[H6] Rent A Car Program	\$0
[H8] Fleet Credit	\$0
[XX] Drop Ship Indicator	\$0
Original Shipping Charge	\$995

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