# SAFETY

#### Right Side Camera

- Left Side Camera
- Front Camera w/Washer Back-Up Camera w/Washer
- Outboard Front Lap And Shoulder Safety Belts -inc: Height Adjusters and Pretensioners • Rear Child Safety Locks

Mykey System -inc: Top Speed Limiter, Audio Volume Limiter, Early Low Fuel

- Warning, Programmable Sound Chimes and Beltminder w/Audio Mute
- Airbag Occupancy Sensor
- Safety Canopy System Curtain 1st, 2nd And 3rd Row Airbags
- Dual Stage Driver And Passenger Front
- Airbags Tire Specific Low Tire Pressure Warning
- Driver Monitoring-Alert
- Collision Mitigation-Front
- Lincoln Co-Pilot360 Automatic Emergency Braking and Cross Traffic Alert · Active Park Assist Automated Parking
- Sensors Aerial View Camera System
- BLIS Blind Spot
- Dual Stage Driver And Passenger Seat-Mounted Side Airbags
- Side Impact Beams

# INTERIOR

- Air Filtration 4 12V DC Power Outlets and 1 120V AC
- Power Outlet Securilock Anti-Theft Ignition Immobilizer
- Perimeter Alarm 2 Seatback Storage Pockets
- Power w/Tilt Rear Head Restraints Head-Up Display
- Digital/Analog Appearance
- Outside Temp Gauge Redundant Digital Speedometer
- Driver Information Center
- Delayed Accessory Power Power Adjustable Pedals
- Driver / Passenger And Rear Door Bins
  Navigation System -inc: , SiriusXM Traffic and Travel Link w/6-year prepaid subscription in the 48 contiguous states, Service not available in AK/HI, SiriusXM audio and data services each require a subscription sold separately, or as a package, by Sirius XM Radio Inc, If you decide to continue service after your trial, the subscription plan you choose will automatically renew thereafter and you will be charged according to your chosen payment method at then-current rates, Fees and taxes apply, To cancel you must call SiriusXM at 1-866-635-2349, See SiriusXM customer agreement for complete terms at www.siriusxm.com, All fees and programming subject to change, Sirius, XM and all related marks and logos are
- trademarks of SiriusXM Inc · Cargo Space Lights
- Cargo Net
- Cargo Area Concealed Storage
- Trunk/Hatch Auto-Latch
- Carpet Floor Trim, Carpet And Rubber Mat
- Fade-To-Off Interior Lighting
- Front And Rear Map Lights

 Full Floor Console w/Covered Storage, Mini Overhead Console w/Storage, Conversation Mirror, Rear Console w/Storage, 4 12V DC Power Outlets and 1 120V AC Power Outlet Driver And Passenger Visor Vanity Mirrors w/Driver And Passenger Illumination, Driver And Passenger Auxiliary Mirror

- Day-Night Auto-Dimming Rearview Mirror Leather Door Trim Insert
- Full Dinamica Simulated Suede Headliner
- Driver Foot Rest Illuminated Locking Glove Box
- HVAC -inc: Underseat Ducts and
- Headliner/Pillar Ducts
- Distance Pacing w/Traffic Stop-Go
- Cruise Control w/Steering Wheel Controls HomeLink Garage Door Transmitter
- Valet Function
- Keypad
- Compass
- 4 12V DC Power Outlets

- Rear Cupholder
- Front Cupholder Heated Leather/Genuine Wood Steering
- Wheel w/Auto Tilt-Away Power Tilt/Telescoping Steering Column Driver And Front Passenger Armrests and Rear Seat Mounted Armrest

Engine: V6 Cylinder Engine

Mileage: 80,443

New

MSRP

Used

PRICE

Transmission: 10-Speed Automatic

**CITY MPG** 

16

**INSTALLED OPTIONS** 

Original Shipping Charge

**RETAIL PRICE (ORIGINALLY NEW)** 

Colors: White Platinum Metallic Tri-Coat / venetian

Actual mileage will vary with options, driving conditions, driving habits and vehicle's condition

Get more information on your

smartphone:

**Unlimited Motors -**

Elwood

www.indysunlimitedmotors.com

HIGHWAY MPG

21

\$96.395.00

\$97,690.00

\$42,995.00

\$1,295

# ENTERTAINMENT

- 2 LCD Monitors In The Front and 1 LCD Row
- Monitor In The Rear
- Bluetooth Wireless Phone Connectivity Premium Amplifier
- Window Grid Antenna
- Streaming Audio
- Digital Signal Processor

# EXTERIOR

Headlights-Automatic Highbeams

- Auto On/Off Projector Beam Led Low/High
- Beam Daytime Running Directionally Adaptive Auto High-Beam Headlamps w/Delay-Off
- LED Brakelights
- Perimeter/Approach Lights
- Front Fog Lamps
- Roof Rack Rails Only Power/Illuminated Running Boards
- Chrome Grille
- Lip Spoiler
- Aluminum Panels
- Speed Sensitive Rain Detecting Variable Intermittent Wipers w/Heated Wiper Park
- Deep Tinted Glass
- Flip-Up Rear Window w/Fixed Interval Wiper, Heated Wiper Park and Defroster
- · Chrome Power w/Tilt Down Heated Side Mirrors w/Driver Auto Dimming, Power Folding and Turn Signal Indicator
- Chrome Door Handles Chrome Side Windows Trim
- Chrome Bodyside Moldings
- Body-Colored Front Bumper w/Metal-Look Rub Strip/Fascia Accent, Chrome Bumper Insert and 2 Tow Hooks
- Body-Colored Rear Step Bumper w/Chrome Bumper Insert

• Express Open/Close Sliding And Tilting Glass Panoramic Vista Roof 1st And 2nd Row Sunroof w/Power Sunshade

- Clearcoat Paint Full-Size Spare Tire Stored Underbody
- w/Crankdown
- Steel Spare Wheel
- · Tires: P285/45R22 AS BSW -inc:

### MECHANICAL

Electro-Mechanical Limited Slip Differential • 4-Wheel Disc Brakes w/4-Wheel ABS, Front Vented Discs, Brake Assist, Hill Descent Control, Hill Hold Control and Electric Parking Brake

Multi-Link Rear Suspension w/Coil Springs Short And Long Arm Front Suspension w/Coil

• Single Stainless Steel Exhaust w/Chrome Tailpipe Finisher

Automatic w/Driver Control Ride Control

Electric Power-Assist Speed-Sensing Steering

 $\cdot$  Class IV Towing Equipment -inc: Hitch, Brake Controller and Trailer Sway Control

Trailer Wiring Harness 78-Amp/Hr Maintenance-Free Battery w/Run

Part And Full-Time Four-Wheel Drive

equipment in all states · GVWR: 7,625 lbs Payload Package

50-State Emission System -inc: Standard

MonroneyLabels.com

Springs Auto Locking Hubs

23 Gal. Fuel Tank

Down Protection

· 3.73 Axle Ratio

Adaptive Suspension Front And Rear Anti-Roll Bars

1640# Maximum Payload

Electronic Transfer Case

Rear Auto-Leveling Suspension Gas-Pressurized Shock Absorbers